

product catalog





Picture: Palm Beach Cabinet Co

perfecting the art
of outdoor living.

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Picture: Four Seasons Outdoor Kitchen & Bar Design



Picture: SR Design Group



door styles



slab door / drawer

5%

DOOR STYLE FACTOR



CypressKast

Specifications

SPECIES AVAILABLE:  CypressKast

CONSTRUCTION: 1" thick hi-density resin Slab door, with flat back

MINIMUM/MAXIMUM DOOR SIZE: Door sizes are limited based on molds available

DRAWER FRONTS: 1" thick slab with integral edge detail

GRAIN DIRECTION, DOOR: Grain direction is vertical on doors, horizontal grain not available

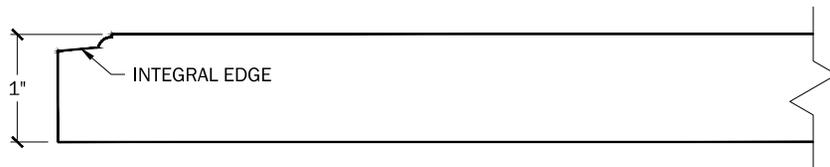
GRAIN DIRECTION, DRAWER: Grain direction is horizontal on drawers, vertical grain not available

GRAIN MATCHING: Not available

FINISH OPTIONS: Slab doors are available with all CypressKast paint, stain & glaze and weathered finishes

FINISHED BACK OF DOOR: Doors painted Super White will come with standard white backs, all other finishes will have black backs

CROSS SECTION



Species shown: **CypressKast**
Finish: **Espresso**

shaker door

5%

DOOR STYLE FACTOR



CypressKast



Specifications

SPECIES AVAILABLE:  CypressKast

CONSTRUCTION: 1" thick hi-density resin Shaker door, with flat back

RAIL WIDTH: 3"W only. There are simulated miter joints in the corners

MINIMUM/MAXIMUM DOOR SIZE: Door sizes are limited based on molds available

DRAWER FRONTS: 1" thick slab with integral edge detail

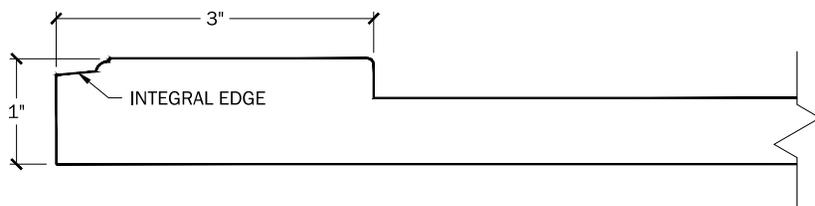
GRAIN DIRECTION, DOOR: Grain direction is vertical on doors, horizontal grain not available

GRAIN DIRECTION, DRAWER: Grain direction is horizontal on drawers, vertical grain not available

FINISH OPTIONS: Slab doors are available with all CypressKast paint, stain & glaze and weathered finishes

FINISHED BACK OF DOOR: Doors painted Super White will come with standard white backs, all other finishes will have black backs

CROSS SECTION



Species shown: **CypressKast**
Finish: **Super White**



louver door

10%

DOOR STYLE FACTOR



CypressKast

Specifications

SPECIES AVAILABLE: CypressKast

CONSTRUCTION: 1" thick hi-density resin Slab door, with flat back

RAIL WIDTH: 3"W only. There are simulated mortise and tenon joints in the corners

MINIMUM/MAXIMUM DOOR SIZE: Door sizes are limited based on molds available

DRAWER FRONTS: 1" thick slab with integral edge detail

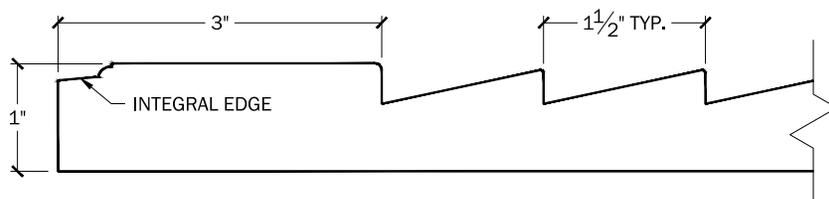
GRAIN DIRECTION, DOOR: Grain direction is vertical on doors, horizontal grain not available

GRAIN DIRECTION, DRAWER: Grain direction is horizontal on drawers, vertical grain not available

FINISH OPTIONS: Slab doors are available with all CypressKast paint, stain & glaze and weathered finishes

FINISHED BACK OF DOOR: Doors painted Super White will come with standard white backs. All other finishes will have black backs

CROSS SECTION



Species shown: **CypressKast**
Finish: **Weathered Graphite**

contempo door / drawer



Aluminum
30%
DOOR STYLE FACTOR

Matte Black
30%
DOOR STYLE FACTOR

Brushed Stainless
40%
DOOR STYLE FACTOR

Specifications

SPECIES AVAILABLE: **C** *CypressKast* and **T** *TeakKast*

CONSTRUCTION: 7/8" thick hi-density resin Contempo door, with flat back

STAINLESS STEEL/ALUMINUM RAIL WIDTH: Front 3/8"W and back 2". There are miter joints in the corners

MINIMUM/MAXIMUM DOOR SIZE: Doors are fabricated, so sizes are limited by our panel sizes

DRAWER FRONTS: 7/8" thick slab with anodized aluminum or brushed stainless steel edge detail

GRAIN DIRECTION, DOOR: Grain direction is vertical on door panel

GRAIN DIRECTION, DRAWER: Grain direction is horizontal on drawers, vertical grain not available

FINISH OPTIONS: Contempo doors are available with all paint, stain & glaze finishes

FINISHED BACK OF DOOR: Doors painted Super White will come with standard white backs. All other finishes will have black backs



CypressKast



TeakKast



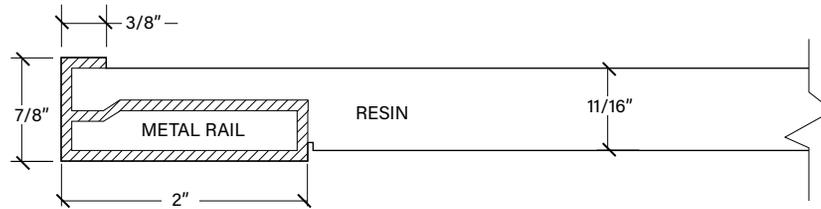
Species shown: *TeakKast*
Finish: **Fossil Grey**

* Contempo Door / Drawer specifications continue on to the next page.



Additional Contempo Information

CROSS SECTION



CONTEMPO GRILL FRONTS:

Contempo Grill fronts will only have the Aluminum or Stainless Steel frame on the bottom and 2 sides to make it easier to install the insulated jacket. The grill front is also attached to a 3/4" thick PVC panel, with pocket screws to facilitate simplified removal of the grill front for installation.



CONTEMPO DRAWERS:

All Contempo drawer fronts will be attached to a 3/4" PVC panel, to improve the structural integrity of our drawers

BUMPERS:

All Contempo doors and drawers will have bumpers drilled into key areas of the cabinet face to ensure the fronts are parallel.

TEAKKAST RESIN PART AVAILABILITY:

Please note that the selection of panels, moldings and fillers are limited in Teak resin. Refer to our online ordering system (DealerNet) for current availability.

CONTEMPO CARE GUIDE AND WARRANTY:

Please refer to our DealerNet site in the Resources section (under Forms & Policies) and download the Contempo Door care guide and Contempo Door limited warranty for the aluminum & stainless frames.

euro door / drawer

45%

DOOR STYLE FACTOR (VERTICAL)

65%

DOOR STYLE FACTOR (HORIZONTAL)



Euro



Specifications

SPECIES AVAILABLE:  Euro

CONSTRUCTION: ½" thick high-pressure laminate (phenolic resin) door, with ⅛" micro chamfer on an ebony colored polished edge

MINIMUM/MAXIMUM DOOR SIZE: Doors are fabricated, so sizes are limited by our panel sizes. Doors are heavy so weight limitations also apply.

DRAWER FRONTS: ½" thick slab with micro chamfer edges

GRAIN DIRECTION, DOOR: Grain direction is vertical by default, but may be ordered horizontal

GRAIN DIRECTION, DRAWER: Grain direction is vertical by default, but may be ordered horizontal

FINISH OPTIONS: Available

FINISHED BACK OF DOOR: Same finish as the front

DOOR STYLE FACTOR: Also applies to all panels and fillers

CROSS SECTION

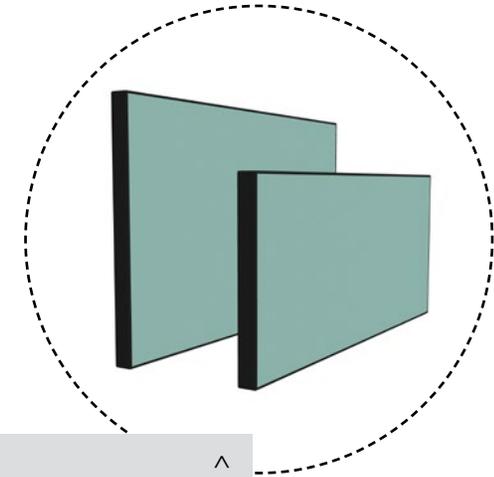


Species shown: **Euro (Vertical)**
Finish: **Core Ash**

*Euro Door / Drawer specifications continue on to the next page.



Additional Euro Information



Euro panels have an ebony colored polished edge with a $\frac{1}{32}$ " micro-chamfer

EURO GRILL FRONTS:

Euro Grill fronts will need to be machined to install the insulated jacket. The grill front is attached to the cabinet with a $\frac{3}{4}$ " thick PVC panel, and has pocket screws to facilitate simplified removal of the grill front for installation.

Table saws offer the best results and Euro grill panels should be cut with the decorative side up. To further protect the surface finish, cut on top of a protective panel. Any sharp or rough edges can be removed with sandpaper or a router. Portable circular saws or jig saws (with a blade for decorative surfaces) may also be used (cut decorative side down). Masking tape can also be used to protect the surface. For more complete machining instructions, please refer to page 22 of this catalog.

EURO DRAWERS:

All Euro drawer fronts will be attached to a $\frac{3}{4}$ " PVC panel, to improve the structural integrity of our drawers

BUMPERS:

All Euro doors and drawers will have bumpers drilled into key areas of the cabinet face to ensure the fronts are parallel.

EURO PART AVAILABILITY:

Please note that the selection of panels, moldings and fillers are limited in Euro finish. Refer to our online ordering system (DealerNet) for current availability.



finishes



choosing your finishes

NatureKast molded doors, drawers and panels are available in three distinctive finish categories to cater to the wide tastes in home decor, namely painted, weathered or stain & glaze.

Our doors are Kast from either Cypress or Teak masters and offer the characteristics of real wood without the limitations.

cypress resin painted finish specifications

(AVAILABLE FOR SLAB, SHAKER, LOUVER & CONTEMPO DOOR STYLES)

0%

FINISH FACTOR

TECHNIQUE:

A base coat of paint is applied to the treated resin door followed by an exterior grade acrylic lacquer. This is followed by a UV inhibited top coat.

DESIGN CONSIDERATIONS:

Doors painted in Super White will come standard with a white door back, all other paint colors, stain and glaze or weathered finishes come standard with black door backs regardless of cabinet interior color.

Primed doors allow you the freedom to finish the doors in any color you choose using a high-grade exterior paint.



Super White



Olive Mist



PRIMER only



CypressKast

* **Disclaimer:** These colors are representations of our finishes and are not intended to be an exact match. Please ensure you make your final selection from actual samples.

cypress resin stain and glaze finish

(AVAILABLE FOR SLAB, SHAKER, LOUVER & CONTEMPO DOOR STYLES)



CypressKast

10%

FINISH FACTOR

TECHNIQUE:

A base coat of paint is applied to the treated resin door followed by an exterior grade acrylic lacquer. This is followed by glazing and then a UV inhibited top coat.

DESIGN CONSIDERATIONS:

The backs of all doors with Stain and Glaze finishes will come finished in black regardless of cabinet interior color.



Raven Ash



Chestnut



Nutmeg



Walnut



Silver Birch



Espresso



teak resin stain and glaze finish specifications

(ONLY AVAILABLE FOR CONTEMPO DOOR STYLES)



CypressKast



TeakKast

15%

FINISH FACTOR

TECHNIQUE:

A base coat of paint is applied to the treated resin door followed by an exterior grade acrylic lacquer. This is followed by glazing and then a UV inhibited top coat. The resin is machined and bonded to the anodized aluminum/brushed stainless steel frame.

DESIGN CONSIDERATIONS:

The backs of all doors with stain and glaze finishes will come finished in black regardless of cabinet interior color. These five colors are all available in Teak Resin in the Contempo door style. Please note that some of the catalog items are not available in Teak resin. Refer to our online ordering system (DealerNet) for current availability. Additionally, Arctic Slate and Fossil Grey are now also available in CypressKast Louver, Shaker, Slab & Contempo door styles.



Vintage Linen



Arctic Slate



Fossil Grey



Russet Mocha



Biscotti Java



* **Disclaimer:** These colors are representations of our finishes and are not intended to be an exact match. Please ensure you make your final selection from actual samples.

weathered cypress resin finish specifications

(AVAILABLE FOR SLAB, SHAKER, LOUVER & CONTEMPO DOOR STYLES)



CypressKast

20%

FINISH FACTOR

TECHNIQUE:

A base coat of paint is applied to the treated resin door followed by an exterior grade acrylic lacquer. This is followed by glazing and the application of artistic faux finishes and effects. Lastly, a UV inhibited top coat is applied.

DESIGN CONSIDERATIONS:

The backs of all doors with weathered finishes will come finished in black.



Weathered
Dockside



Weathered
Driftwood



Weathered
Desert Tan



Weathered
Spanish Moss



Weathered
Graphite



Weathered
Charcoal



euro finish specifications

(ONLY AVAILABLE FOR EURO DOOR STYLES)

20%
FINISH FACTOR



Euro

TECHNIQUE:

Layers of fibers are impregnated with thermosetting phenolic resins. Surface decorative finish layers are then applied on both sides and a transparent topcoat is added to the surface layers. This is cured to enhance weather and light protecting properties. The panels are then subject to high heat and pressure to bond the material into a non-porous, homogeneous material that is dense and perfect for outdoor surfaces like our cabinetry

DESIGN CONSIDERATIONS:

Euro doors, drawers and panels are available in Wood Decors and Pure Accents with a sleek, ebony polished edge, offering a clean, contemporary look.



Wenge



Country Wood



Slate Wood



Core Ash



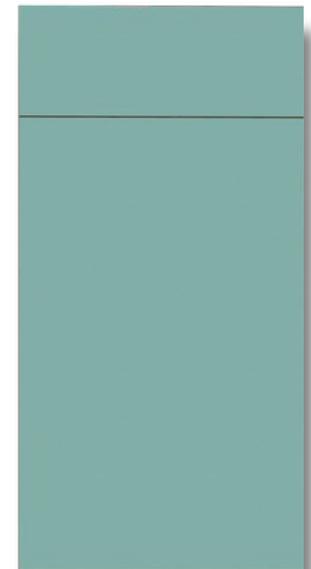
Pure White



Steel Grey



Pacific



Seafoam

* **Disclaimer:** These colors are representations of our finishes and are not intended to be an exact match. Please ensure you make your final selection from actual samples.

pvc cabinet construction specifications

1. CABINET BOX:

- Cabinet sides, top and floor are constructed with $\frac{3}{4}$ " thick, 100% closed cell PVC (available in white or black) using adhesive with weld-like bonding and screws

2. CABINET TOP:

- Wall and tall cabinets have a full PVC top. Base, grill base and burner base cabinets have $\frac{3}{4}$ " x $4\frac{1}{4}$ " PVC crosspieces fastened in place between the cabinet sides

3. CABINET BACK:

- All cabinets have a $\frac{3}{4}$ " thick PVC back

4. SHELVES:

- Shelves are $\frac{3}{4}$ " thick PVC. There is continuous shelf hole drilling in 32mm (~1 $\frac{1}{4}$ ") increments. Shelves in base cabinets are 16" deep. Shelves in wall and tall cabinets are full depth. The shelves are held in place with a metal pin and a removable white "V" shaped shipping retainer

5. DRAWER BOXES

- Standard drawer boxes are constructed with $\frac{1}{2}$ " PVC sides and back with a $\frac{3}{4}$ " PVC floor. Full extension stainless steel side mount slides are used

6. DOOR HINGES

- Hinges are soft-close stainless steel 110° concealed hinges with 6 way adjustment

7. FINISHED ENDS:

- Finished ends can be purchased loose or factory applied. Finished end panels are $\frac{3}{4}$ " thick, which adds to the width of a cabinet

8. EDGE TAPE:

- A closely matching PVC edge tape is applied to the front edges of the cabinet sides, top and bottom edges

9. TOE KICK:

- All base & tall cabinets are constructed on adjustable leg levelers secured behind a 2 $\frac{1}{4}$ "H PVC skirting

CUSTOMIZATION

The only customization options for NatureKast® cabinetry are indicated in our modification section. Cabinet depth modifications are available. Cabinet width and height increase or decrease modifications are NOT available.





cabinet standards

GENERAL SPECIFICATIONS:

NatureKast® manufactures our cabinet boxes using ¾" PVC. This PVC MUST be 100% covered by our doors and panels (when placed in direct sunlight) to protect the PVC parts from warping from the high temperatures of direct sunlight, as well as color bleaching on the black PVC in direct sunlight. Failure to cover our PVC components will not be covered by our warranty. The tops of PVC cabinet boxes must be covered from direct sunlight before counter tops are installed.

CABINET SIZES:

Available in sizes listed only. To modify the depth of a cabinet, modification charges will apply. See modification section for up-charges.

DIMENSIONAL TOLERANCES:

Both black and white cabinet constructions are manufactured using PVC components. This PVC is rigid and is not subjected to the same expansion and contraction issues as wood or other wood products, therefore the tolerance for both black and white PVC is $\pm 1/16"$. All cabinet construction types will have a $\pm 1/32"$ height tolerance. All cabinetry will have the floors and cabinet tops flush (in the vertical direction) with the cabinet sides. The floors will be flush with the cabinet sides, or inset up to a maximum of the thickness of any applied edge tape.

MINIMUM CABINET WIDTH: With doors: 9"W based on the minimum width of available door styles. With drawers: 12"W.

MAXIMUM CABINET WIDTH: To be warrantied, the maximum width of a specific cabinet type is the width listed as the largest available.

MINIMUM HEIGHT: With doors: 18"H.

MAXIMUM HEIGHT: 90"H (plus adjustable leg levelers). This is a tall cabinet with 3 - 30"H doors.

STANDARD CABINET DEPTHS (DEFAULTS):

Wall cabinets: 12"D | Base cabinets: 24"D | Grill base cabinets: 28"D | Burner base cabinets: 24"D | Wall depth tall cabinets: 12"D | Base depth tall cabinets: 24"D

STANDARD CABINET HEIGHTS (PLUS ADJUSTABLE LEG LEVELERS):

Grill cabinets: 30"H | Base cabinets: 30"H | Tall cabinets: 90"H

MINIMUM DEPTH: With hinges: 5"D with cabinet back, 4"D with no back.

MAXIMUM DEPTH: 32"D. When the depth is increased for cabinets with drawers and/or roll out drawers, the drawer box depth remains 550mm (approx. 22") regardless of cabinet depth.

FINISHED ENDS:

NatureKast® provides finished ends as an applied panel, subject to additional up-charges. These panels will be applied during manufacturing and will add ¾" to the width of the cabinet per finished side for resin panels and ½" per finished side for Euro panels.

TOE KICK:

NatureKast® provides PVC leg levelers that are adjustable from 4"H to 7 ½"H. We also offer door matching resin toe kick cover in 96"L, and 108"L x 5"H or 7"H which can be cut on site to level against concrete floors and decks.

CABINET EDGES:

Cabinet edges (side, top, bottom and any fixed floors) are edged with a close matching PVC edge tape. Shelves have a sealed edge, which will match the interior of the cabinet – black or white.

GRILL CABINETS: The front and back stretchers of grill cabinets wider than 30" will reinforced with 2 aluminum L-profiles for additional strength.

door & drawer standards and pricing explanation



Door Standards (resin doors)

DIMENSIONAL TOLERANCES:

Our doors and drawers are constructed using durable high density Resin. Each door or drawer is created using a specific size mold. The width, height and thickness of the fronts can vary (although this is not common) from door to door and drawer to drawer up to $\frac{3}{16}$ ". This is not a warranty issue.

REVEALS:

Our door and drawer sizes are approximately $\frac{1}{8}$ " less in width and in height, but these can vary depending on the tolerances listed above. We position the fronts so that there is a $\frac{1}{8}$ " reveal at the top of the cabinet, $\frac{1}{16}$ " reveal on each side and zero reveal on the bottom of each cabinet.

Door Standards (Euro doors)

DIMENSIONAL TOLERANCES:

Our Euro doors and drawers are constructed using durable high pressure laminate (HPL). Each door or drawer is cut from a large sheet, and an ebony colored edge profile is left polished and has a $\frac{1}{32}$ " micro chamfer.

REVEALS:

Our door and drawer sizes are approximately $\frac{1}{8}$ " less in width and in height. We position the fronts so that there is a $\frac{1}{8}$ " reveal at the top of the cabinet, $\frac{1}{16}$ " reveal on each side and zero reveal on the bottom of each cabinet.

Drawer Box Standards

GENERAL CONSTRUCTION:

Our drawer boxes are constructed using $\frac{1}{2}$ " PVC for the sides, front and back with $\frac{3}{4}$ " thick bottoms. The top edges of the drawer boxes are eased and sealed. We use 22"D, 25kg capacity full extension stainless steel drawer tracks for top drawers and we use 22"D, 45kg capacity full extension stainless steel drawer tracks for our deep drawers. There are 2 drawer box heights, 4"H for top drawers and 8"H for deep drawers.

SLIDE OUT TRAYS:

Our slide out trays are constructed using $\frac{1}{2}$ " PVC for the sides and back with $\frac{3}{4}$ " thick scooped front and bottoms. The top edges are eased and sealed. We use 22"D, 68 pound capacity full extension stainless steel drawer tracks. Slide out trays are either 4"H or 8"H.

Pricing

PRICING EXPLANATION:

The prices listed in this catalog are subject to door style up-charges and finish up-charges in the following manner:

- Cabinets with doors will have the door style and finish up-charge applied
- Cabinets without doors will only have the finish up-charge applied
- Finished items that are not doors such as fillers, pilasters, moldings etc., will only have the finish up-charge applied, except for Euro panels which always also have the door factor due to finishing required
- Unfinished items such as waste bins, tray dividers, slide-out trays etc., will not have either the door style or the finish up-charge applied

While great care has been taken to ensure the accuracy of this Catalog, NatureKast® does not guarantee the product prices, specifications and or graphics as they may contain technical inaccuracies or typographical errors. NatureKast® also reserves the right at any time to correct errors and adjust prices to account for circumstances beyond our control.



general design considerations

Designing an outdoor kitchen is very different to designing an indoor kitchen. Priorities change when planning storage areas and placement of appliances. There are more safety requirements to consider with the high BTU grills and burners. Ventilation can be critical to the design so as to prevent outdoor gatherings from being smoked out. The following is a list of points to design a safe, efficient and attractive outdoor kitchen:

- NatureKast® and real wood kitchens require the grill to have an insulation jacket (zero clearance kit) and most grill manufacturers provide them. If you build a non-combustible liner out of Dura-rock or another non-combustible material, it will void your warranty with the manufacturer
- From our experience, the cut-out specifications for insulation (zero clearance) jackets can require the grill base to be anywhere from 6" to 12" wider than the grill. **It is absolutely essential to consult your grill manufacturers' specifications** when selecting an **appropriate grill cabinet size** to properly house the grill and insulation jacket
- Grills normally require a minimum of 3" behind the grill to open the lid against a wall. The majority of grills require a total of 27" depth. NatureKast® offers posts and pilasters to finish the extended sides of the grill when bumped out to 28". If you are using a panel to cover the exposed sides, allow for ¾" for each panel
- Keep a minimum of 6" between side burners and grills. Design side burners opposite the rotisserie motor on the grill
- Keep fryers a minimum of 12" from any open flame burners or grills. Flames can ignite fryers in high wind situations
- If the outdoor kitchen is under cover and does not have good cross ventilation, an exhaust hood will be required to prevent smoke from collecting in the kitchen and entertainment areas. Hoods comprise three main parts: the liner, the hood insert and the blower. The liner is a stainless steel ceiling with a cut out into the bottom hood which should be at least 4" deep to trap the smoke to be dispersed. The hood insert is the part containing the filters and light and is connected to the blower. The blower, which should be a minimum of 1000 CFM, can be located on the insert or can be used in a remote location that has access, such as an attic, exterior wall or on the roof (to keep the noise of the blower out of the cooking area). Remote switches are available for blower and lights; to prevent reaching over a hot grill to turn on lights or blower
- Hoods are normally installed 36" above the cooking surface. This distance is required for hoods built with combustible materials; however, consult your local building codes for specific rules
- A higher BTU is required when designing a burner for crab, shrimp, or crawfish boils, or for deep frying. These burners are wider than the standard side burners and are called power burners due to their high BTU rating. Tall pots are used for this type of cooking so a lower cabinet allows easier access to the top of the pot. NatureKast® offers a 30" wide power burner base that is only 28 ½" tall. If the power burner is to remain at the same height, NatureKast® offers two 24" wide burner bases that will work with most power burners. The granite, or any non-combustible materials, must be used on either side that is lowered. Check specifications on burners to determine the distance to the non-combustible sides and back when lowering a burner
- Ceramic grills are becoming more and more common and can be built into the cabinets. The most common ceramic grills require a full 10" clearance (double check this dimension with the specific grill size) behind the grill for the ceramic dome lid to open. With 22" being the most common ceramic grill width, the cabinet will need to be approximately 34" deep (again double check this dimension with the specific grill size). Determine if this space allows this depth in your plan. Ceramic grills can be built into a lowered cabinet for the cooking grate to be a comfortable height. Use a minimum of 27" width for dropping a ceramic grill in the design. Adjoining 24" deep cabinets can be pulled to 34" to eliminate the deep step out of the ceramic grill cabinet. If there is not enough space to pull the cabinets out, NatureKast® has created the first bowed front ceramic grill cabinet that allows the drop-down ceramic grill cabinet to be a standard 24" deep to match adjoining bases and bows out to 34". This bowed unit allows for proper depth and height of the ceramic grill. The bowed cabinet also adds a unique design element to the plan. A non-combustible counter is required on the lower bowed base platform
- When designing islands or peninsulas that are not attached to walls, it is recommended that you order 6" x 96" PVC planks to make a toe kick assembly. This replaces the adjustable leg levelers and allows installers to secure the toe kick frame to the floor. Another option is to set the island or peninsula using the adjustable leg levelers. PVC bracing can be added to secure cabinetry to the floor. Bracing can be trimmed-to-fit and glued to the bottom of the cabinet. This is not necessary when cabinets are secured to a wall

installation



Working with resin, phenolics and PVC is something many cabinet installers have not experienced. The following is information that will help installers when working with NatureKast® cabinetry:

PVC BOXES AND PARTS

- Bonds with clear PVC cement to create a strong bond in minutes
- Saws and machines similar to MDF smooth non-splintered, chip free cuts
- Very easy on tools
- Cleans with soap and water. Use denatured alcohol for greasy spots
- Use PVC planks and panels for blocking void corners for counter tops, L-shape bracing between adjustable leg levelers and for miscellaneous blocking
- All cabinet backs are ¾" PVC. No nailers are required. Screws will hold anywhere on the back panel when attaching to walls or other fixed structures.
- Washers are recommended for wall cabinets and applications that don't require counter-sinking of the screw head
- Bases come with adjustable leg levelers, making installation easy on sloped floors. These are installed at NatureKast® so no measuring is required for leg placement
- For convenience, use our PVC toe kick skirting surrounding the leg levelers to attach the toe-kick below the cabinets

HI-DENSITY RESIN

- Use Gorilla glue to adhere resin to resin
- Use polyurethane adhesives to adhere resin to PVC. We recommend NP1 or PL Premium for this purpose
- Resin wood and stone products clean with denatured alcohol
- Touch-up for scratches or small chips is the same procedure as touch ups for real wood products. NatureKast® offers touch up kits for all finishes
- Resin cuts much easier than wood and is easy on tools. Blades last much longer due to this resin material
- Resin fillers come attached to PVC backers. Attach fillers with PVC backer flush with front of cabinet box
- Fillers are very easy to scribe to non-plumb walls
- Grill panels are loosely attached, so they may be removed in order to trim and fit to the grill. Attach trimmed grill panel to PVC cleats and stretcher using NP1 Polyurethane adhesive
- Hardware bolts need to go through resin wood drawer fronts and PVC drawer box to be secure. Use stainless steel bolts and washers

HIGH-PRESSURE LAMINATE

- Machining should only be done by a machining or construction professional using proper equipment
- Working with HPL is comparable to machining high quality hardwood. Carbide tipped tools (for metal working) are recommended
- Use outdoor panel adhesives to adhere Euro doors, drawers and panels to PVC. More info is on the next page.
- Do not use abrasive cleaning agents. If required, Euro can be also be cleaned with citrus-based household cleaners
- Grill panels are loosely attached, so they may be removed in order to trim and fit to the grill. Reattach the trimmed grill panel to the PVC cleats and stretcher using the supplied pocket screws
- Use stainless steel screws and washers for hardware

Please refer to our DealerNet website (www.naturekastorders.com) in the 'Resources' section (under Forms & Policies) to download the Contempo Care and Use guide and the Euro Machining, Installation and Care guide



working with our Euro HPL panels

This guide is intended to provide some more general information as to the intricacies of working with our Euro doors and panels.

IMPORTANT NOTE:

- While Euro panels will withstand the harshest weather conditions, the material **can expand and contract very slightly**, depending on humidity. This variance is only **0.021" per linear foot** (measured outwards from a central point in the panel). Please factor this into the design when installing Euro cabinetry. There is no expansion in thickness, only along the width and height of the panels
- Avoid butt joints with Euro panels when installing. A 1/8" gap is recommended between larger panels
- The surface of Euro panels has been cured to produce an ultra tough surface, which will dull kitchen knives if used as a cutting surface. While this fact remains, Euro panels should not be stored directly on top of other Euro panels as the faces on these tough surfaces can scuff each other, similar to diamonds cutting other diamonds. When handling, panels should be lifted where possible rather than sliding on the decorative surface.

SAWING

- Euro panels can be cut on stationary circular saws, portable circular saws or jig saws using carbide tipped blades
- Cut at 23 - 72 ft/min. Cutting too fast or too slow can result in the surface color changing due to excessive heat. The discolored surface can be routed/sanded off, but cutting at the correct speed can prevent this
- Entering tooth should be at the decorative side of the Euro panel. Circular saw blades should be set at a height of at least double the panel thickness.

FINISHING

- Cut edges are dangerously sharp and need to be eased. We recommend routing the edges or breaking the edge with sand paper.

DRILLING

- Use a carbide-tipped HSS-drill with a top angle of 60-80°.

FIXING

- Stainless steel screws offer the most secure way of attaching Euro panel/fillers/overlay doors to our cabinetry, but allow for panel expansion
- Carefully drill a pilot hole first. Stainless steel self tapping screws are a good option as Euro panels produce a fine thread and can be tapped.

BONDING

- Do not try to bond in rain or high humidity. Both surfaces should be clean and dry
- For additional adhesion, the back of the panel may be roughened with sandpaper to ensure the adhesive bonds well to the surface
- The Euro panel must be dry, clean and free from dust and grease
- Clean the surface of the Euro panel well with denatured rubbing alcohol. Wipe off with paper tissue or a clean, lint-free cloth. Allow alcohol to dry fully
- Once the Euro surface is prepared, apply a thin layer of adhesive across the surface of the panel and clamp for up to 24 hours. We recommend Tweha PanelMate adhesive, SikaTack panel adhesive or Simson PanelTack. Adhesive will skin in about 10-15 minutes, but it is important to clamp the piece until the adhesive has properly cured to prevent the panel from shifting/sagging due to the heavy weight of the panels
- Apply between +5°C and +30°C
- Adhesives can typically operate between -40°C (-40°F) to 90°C (194°F)
- For certain applications requiring immediate fixing, Tweha tape or Sika Fixing Tape could be applied between lines of adhesive, but this will result in a 1/8" standoff between the surface substrate and the Euro panels

Please refer to our DealerNet website (www.naturekastorders.com) in the 'Resources' section (under Forms & Policies) to download our Euro Machining, Installation and Care guide.



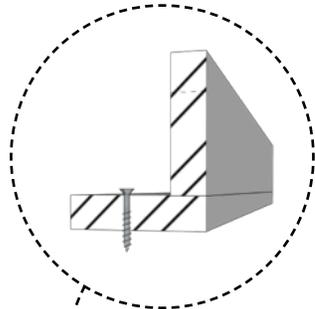
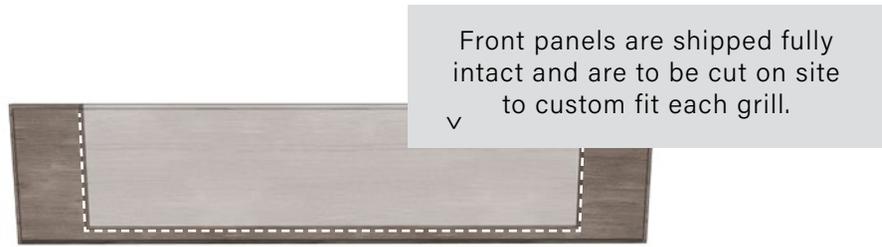
grill base
cabinets



grill base specifications

All  NatureKast® grill and side burner bases are available from 15" to 84" wide and are constructed from 3/4" black or white PVC panels that are 100% closed cell, making them completely weatherproof.

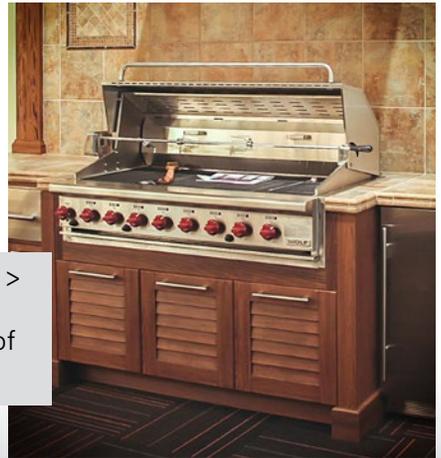
- These grill bases should be ordered according to the size of your grill and insulation jacket. If we do not offer the exact size, please choose the next size up. Our grill bases come standard at 28" deep for proper distancing, allowing lids to open unhindered. Our burner bases are 24" deep
- Insulated jackets are required with our cabinetry. Note: Basic rule of thumb is to add 6" to the width of the grill in your design to allow for the jacket. Some manufacturers (such as Lynx) require the use of oversized jackets with their grills. Please be sure of the manufacturer's specified cut-out size before ordering your cabinet
- Cabinet gables have grill front mounting cleats (3/4" thick) to allow for easy installation of the grill fronts. Please factor this into your choice of cabinet size. The available cut-out width for the insulated jacket is as follows: cabinet width - 1 1/2" (for the gables) - 1 1/2" (for the cleats)
- The lower stretchers of grill cabinets with doors 21" or wider will be reinforced with 2 aluminum L-profiles for additional strength
- All Grill base cabinets now have a second upper stretcher to support grills. These can be removed, if extra depth is required.
- Grill panels will match door thickness and are easily cut on site to fit each grill. All grill bases come with solid grill panels
- In most cases a standard **propane tank** can be tilted and inserted into our standard grill or we also offer propane pull-outs with larger door
- Standard grill cabinets are 30"H plus an adjustable leg leveler (standard toe kick is 4 1/2"H)
- Bottom and side edges have door matching integral edge details.



PVC risers are trimmed on site to provide the proper grill height. The stretcher and riser system allows air flow for proper ventilation. **Place risers near to/above the partitions**



Our innovative grill bases allow for flexibility, and we have a vast array of sizes to fit any burner or grill.



standard grill base cabinets



2 Doors



C T E

item-code

- GB2728-2
- GB3028-2
- GB3628-2
- GB3928-2
- GB4228-2

Design Considerations:

- Cabinet is 28" deep
- Front panel is 11 7/8"H
- Panel can be cut on site to fit individual grills
- Doors are 17 7/8"H

Partition:

- Cabinets 36"W and wider will have a centered interior mini partition between the butt doors

2 Doors with
XL Grill Front



*XL has extended front panel for grill with larger control panel

C T E

item-code

- *GBXL3628-2
- *GBXL4228-2

Design Considerations:

- Cabinet is 28" deep
- Front panel is 17 7/8"H for extra large control panels
- Panel can be cut on site to fit individual grills
- Doors are 11 7/8"H

Partition:

- Cabinets will have a centered interior mini partition between the butt doors

3 Doors



C T E

item-code

- GB4528-3
- GB4828-3
- GB5428-3
- GB6328-3

Design Considerations:

- Cabinet is 28" deep
- Front panel is 11 7/8"H
- Panel can be cut on site to fit individual grills
- Doors are 17 7/8"H

Partition:

- Cabinets will have a partition separating the left door and butt doors
- 54"W & 63"W cabinets will have a mini partition between the butt doors

4 Doors



C T E

item-code

- GB6028-4
- GB7228-4
- GB8428-4

Design Considerations:

- Cabinet is 28" deep
- Front panel is 11 7/8"H
- Panel can be cut on site to fit individual grills
- Doors are 17 7/8"H

Partition:

- Cabinets will have a centered interior partition separating the 2 sets of butt doors
- 72"W & 84"W cabinets will have a mini partition between the butt doors

Species available: **C** CypressKast **T** TeakKast **E** Euro (NEW PRODUCT LINE, see door style specifications on page 9)

* **Note:** These values (*) are not subject to Door Style or Finish upcharges.



grill bases with drawers

2 Drawers



C T E

item-code

GB2D3628

GB2D4228

Design Considerations:

- Cabinet is 28" deep
- Front panel is 11 7/8"H
- Panel can be cut on site to fit individual grills
- Drawers are 17 7/8"H

Partition:

- There is a partition separating the drawers

2 Drawers with XL Grill Front



*XL has extended front panel for grill with larger control panel

C T E

item-code

*GB2DXL3628-2

*GB2DXL4228-2

Design Considerations:

- Cabinet is 28" deep
- Front panel is 17 7/8"H for extra large control panels
- Panel can be cut on site to fit individual grills
- Drawers are 11 7/8"H

Partition:

- There is a partition separating the drawers

2 Left Drawers & 1 Door



C T E

item-code

GB2D1D3628L

GB2D1D4228L

Design Considerations:

- Cabinet is 28" deep
- Front panel is 11 7/8"H
- Panel can be cut on site to fit individual grills
- Door is 17 7/8"H
- Upper drawer is 5 7/8"H
- Lower drawer is 11 7/8"H

Partition:

- There is a partition separating the door and drawers

2 Right Drawers & 1 Door



C T E

item-code

GB2D1D3628R

GB2D1D4228R

Design Considerations:

- Cabinet is 28" deep
- Front panel is 11 7/8"H
- Panel can be cut on site to fit individual grills
- Door is 17 7/8"H
- Upper drawer is 5 7/8"H
- Lower drawer is 11 7/8"H

Partition:

- There is a partition separating the door and drawers

2 Left Drawers & 2 Doors



CTE

item-code

GB2DD4528L

GB2DD5428L

GB2DD6328L

Design Considerations:

- Cabinet is 28" deep
- Front panel is 11 7/8"H
- Panel can be cut on site to fit individual grills
- Doors are 17 7/8"H
- Upper drawer is 5 7/8"H
- Lower drawer is 11 7/8"H

Partition:

- There is a partition separating the drawers and butt doors
- 54"W & 63"W cabinets will also have a mini partition between the butt doors

2 Center Drawers & 2 Doors



CTE

item-code

GB2DC4528

GB2DC5428

GB2DC6328

Design Considerations:

- Cabinet is 28" deep
- Front panel is 11 7/8"H
- Panel can be cut on site to fit individual grills
- Doors are 17 7/8"H
- Upper drawer is 5 7/8"H
- Lower drawer is 11 7/8"H

Partition:

- There are two partitions separating the doors and drawers

2 Right Drawers & 2 Doors



CTE

item-code

GB2DD4528R

GB2DD5428R

GB2DD6328R

Design Considerations:

- Cabinet is 28" deep
- Front panel is 11 7/8"H
- Panel can be cut on site to fit individual grills
- Doors are 17 7/8"H
- Upper drawer is 5 7/8"H
- Lower drawer is 11 7/8"H

Partition:

- There is a partition separating the drawers and butt doors
- 54"W & 63"W cabinets will also have a mini partition between the butt doors



4 Drawers



CTE

item-code

GB4D3628

GB4D4228

GB4D4828

Design Considerations:

- Cabinet is 28" deep
- Front panel is 11 7/8"H
- Panel can be cut on site to fit individual grills
- Upper drawers are 5 7/8"H
- Lower drawers are 11 7/8"H

Partition:

- There is a partition separating the two sets of drawers

4 Left Drawers & 1 Door



CTE

item-code

GB4DD4528L

GB4DD5428L

GB4DD6328L

Design Considerations:

- Cabinet is 28" deep
- Front panel is 11 7/8"H
- Panel can be cut on site to fit individual grills
- Door is 17 7/8"H
- Upper drawer is 5 7/8"H
- Lower drawer is 11 7/8"H

Partition:

- There is a partition separating the sets of drawers and the door & drawers

4 Right Drawers & 1 Door



CTE

item-code

GB4DD4528R

GB4DD5428R

GB4DD6328R

Design Considerations:

- Cabinet is 28" deep
- Front panel is 11 7/8"H
- Panel can be cut on site to fit individual grills
- Door is 17 7/8"H
- Upper drawer is 5 7/8"H
- Lower drawer is 11 7/8"H

Partition:

- There is a partition separating the sets of drawers and the door & drawers



4 Equal 9"H Drawers



item-code

GB4EQDR60

Design Considerations:

- The 60" wide cabinet has four drawers
- Cabinet is 28" deep
- Front panel is 11 7/8"H
- Panel can be cut on site to fit individual grills
- Drawers are 9"H
- The middle stretcher is reinforced with 2 aluminum L-profiles for additional structural strength

Partition:

- There is a full-depth vertical partition between the drawers

6 Equal 9"H Drawers



item-code

GB6EQDR90

Design Considerations:

- The 90" wide cabinet has six drawers
- Cabinet is 28" deep
- Front panel is 11 7/8"H
- Panel can be cut on site to fit individual grills
- The middle stretcher is reinforced with 2 aluminum L-profiles for additional structural strength
- Drawers are 9"H

Partition:

- There are full-depth vertical partitions between the drawers



grill base with propane pull out

Left Propane Pull Out



C T E

item-code

GBPPO3628L

GBPPO4228L

Right Propane Pull Out



C T E

item-code

GBPPO3628R

GBPPO4228R

Design Considerations:

- Cabinets are 28" deep
- **Front grill panel is reduced in height to 9 7/8" to allow for the taller doors that are required for the propane tank pull out**
- Check the height specifications on the grill insulation jacket to make sure it will fit
- Doors are 19 7/8"H (19 7/8"H clearance needed for the propane tank)
- Panel can be cut on site to fit individual grills
- Propane slide out is a 3/4" thick cabinet line match PVC tray, with a routed hole capable of accepting bottom flange of standard 20 lbs BBQ propane tank. Standard propane tanks are ±17 3/4"H
- Please check grills specs for gas outlet side, in order to determine the best side for the pull out

Partition:

- There is a partition separating the doors for all cabinet sizes

burner base cabinets

1 Drawer Burner Base



C T E

item-code

BB1D21

BB1D24

2 Drawer Burner Base



C T E

item-code

BB2D24

BB2D27

BB2D30

Design Considerations:

- Cabinets are 24" deep
- Front panel is 11 7/8"H
- Panel can be cut on site to fit individual grills
- Drawer front is 17 7/8"H

Design Considerations:

- Cabinets are 24" deep
- Front panel is 11 7/8"H
- Panel can be cut on site to fit individual grills
- Upper drawer front is 5 7/8"H
- Lower drawer front is 11 7/8"H



1 Door Burner Base



CTE

item-code

BB15(L,R)

BB18(L,R)

BB21(L,R)

Design Considerations:

- Cabinets are 24" deep
- Front panel is 11 7/8"H
- Panel can be cut on site to fit individual grills
- Door is 17 7/8"H

Burner Base Drop Down



* This cabinet is 24"H plus toe-kick

CT

item-code

BBDD15

BBDD18

BBDD24

BBDD27

BBDD30

Design Considerations:

- Cabinets are 24" deep
- Front panel is 11 7/8"H
- Panel can be cut on site to fit individual grills
- Drawer front is 11 7/8"H

warming drawer

Warming Drawer Grill Base



CT

item-code

GBWD3628

GBWD4228

Design Considerations:

- Cabinet is 28" deep
- Front panel is 11 7/8"H
- Panel can be cut on site to fit individual grill and warming drawer
- Lower front is 17 7/8"H
- Comes with 3 risers/stretchers for grill and 3 for warming base to properly position appliances
- Partition ships loose

grill accessories

Organizer Pull Out



CTE

item-code

GBOPO924(L,R)

Design Considerations:

- Cabinet is 24" deep
- Comes with 7 hooks included
- Polyethylene structure with full access stainless steel slides
- 100lb weight capacity
- Organizer unit is only available in white



Picture: Four Seasons Outdoor Kitchen & Bar Design

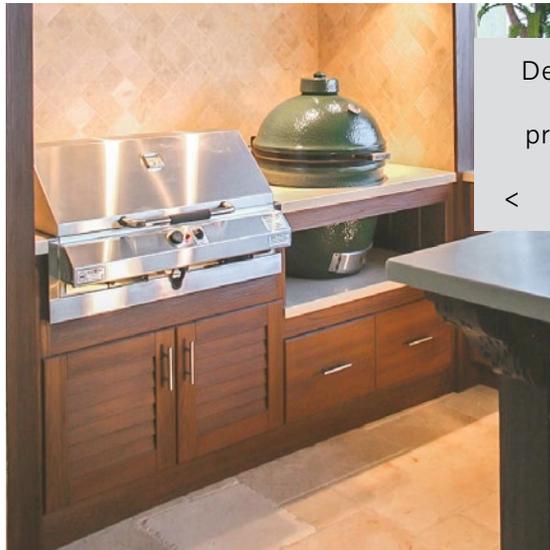


ceramic grill
cabinets



ceramic grill cabinet specifications

- ✔ NatureKast® has introduced the first bowed front ceramic grill that allows your base cabinetry to be the standard 24" depth and projects the grill out to allow clearance.
 - Normally, ceramic grill cabinets are 30" - 32" tall (including counter tops) for comfortable grilling height. The problem is your counter top height is then too low for cutting and preparing food. With the new suspended ceramic grill by ✔ NatureKast® the counter top can be a standard kitchen height and the grill is adjusted to the perfect height
 - Create your own look and style using our suspended ceramic grill cabinet between panels, posts, or cabinets
 - Ceramic grills can require up to 10" clearance for the ceramic dome lid to open when the cabinet is against the wall
 - All ceramic grill cabinets will require a non-combustible lower deck for the grill to sit on.** We recommend the same material as the counter top
 - Ceramic grills are available in a variety of sizes. Please specify the gap required between the lower deck and the top rail as per the ceramic grill manufacturer's specifications.



<

Deep storage drawers on cabinets like our CGCD36 grill cabinet provide a smart solution for quick and easy storage.



Using the suspended ceramic grill cabinet, the height of the cooking surface can be set to fit the cook, while keeping preparation areas the proper height.

>

* While we have done our best to design cabinetry to fit most ceramic grills, please refer to your ceramic grill manufacturer's specifications for compatibility, required height of the lower deck and distance from obstructions to allow lids to open freely.



<

Bowed fronts on our ceramic grill cabinets allow clearance for lid to open while keeping the base cabinets at a standard depth.

standard ceramic grill cabinets



Ceramic Grill Cabinet With 2 Doors



Available 30 1/2"H
and 34 1/2"H



item-code

CGCDD33 32"H

CGCDD33 36"H

Design Considerations:

- 33"W x [30 1/2" or 34 1/2"H] x 30 3/4"D
- Interior dimensions of ceramic grill deck is 27"W x 27"D
- Left & Right sides are 3"W pilasters with finished resin

30 1/2"H Unit Dimensions:

- Top rail is 3"H
- Opening is 11"H
- No middle rail
- Doors are 11 7/8"H

34 1/2"H Unit Dimensions:

- Top rail is 3"H
- Opening is 12"H
- Middle rail is 3"H
- Doors are 11 7/8"H

Ceramic Grill Cabinet With 2 Drawers



Available 30 1/2"H
and 34 1/2"H



item-code

CGC2D33 32"H

CGC2D33 36"H

Design Considerations:

- 33"W x [30 1/2" or 34 1/2"H] x 30 3/4"D
- Interior dimensions of ceramic grill deck is 27"W x 27"D
- Left & Right sides are 3"W pilasters with finished resin

30 1/2"H Unit Dimensions:

- Top rail is 3"H
- Opening is 11"H
- No middle rail
- Drawers are 11 7/8"H

34 1/2"H Unit Dimensions:

- Top rail is 3"H
- Opening is 12"H
- Middle rail is 3"H
- Drawers are 11 7/8"H

Open Top Ceramic Grill Cabinet



Available 30 1/2"H
and 34 1/2"H



item-code

CGC2DOP33 32"H

CGC2DOP33 36"H

Design Considerations:

- 33"W x [30 1/2" or 34 1/2"H] x 30 3/4"D
- Interior dimensions of ceramic grill deck is 27"W x 29 1/4"D
- Left & Right sides are 3"W pilasters with finished resin

30 1/2"H Unit Dimensions:

- Top opening is 11"H
- No middle rail
- Drawers are 11 7/8"H

34 1/2"H Unit Dimensions:

- Top opening is 15"H
- Middle rail is 3"H
- Drawers are 11 7/8"H

Species available: **C** CypressKast **T** TeakKast **E** Euro (NEW PRODUCT LINE, see door style specifications on page 9)

* Note: These values (*) are not subject to Door Style or Finish upcharges.



bowed ceramic grill cabinets

Suspended



19"H



item-code

CGCBS33

With End Panels



34 1/2"H



item-code

CGCBPN33

CGCBPN36

CGCBPN36XL

With End Panels & Drawer



34 1/2"H



item-code

CGCBPN33DR

CGCBPN36DR

CGCBPN36XLDR

Design Considerations:

- The bowed section of the 33"W unit is 27"W, 25"D on sides and 34"D to tip of radius
- The bowed section of the 36"W unit is 30"W, 30"D on the sides and 34"D to tip of radius
- The bowed section of the 36"XL unit is 30"W, 30"D on the sides and 36"D to tip of radius to fit extra large ceramic grills
- Interior dimensions of ceramic grill deck: 33"W unit = 24"W x 29 1/2"D; 36"W = 27"W x 29 1/2"D; 36"XL = 27"W x 31 1/2"D
- Left & Right sides are 3"W pilasters with finished resin
- Suspended cabinet is designed to be installed between base cabinets or end panel
- The 9"H gap between radius sections is standard
- 34 1/2"H ceramic grill with end panels can be reduced to 30 1/2"H
- The option with bowed drawer features full extension, side-mounted stainless steel drawer tracks
- The drawer is 12 1/2"H and is useful for charcoal or accessory storage

If Primo oval is used, the countertop will need to have a notch cut out to lower hinge. Please refer to the spec sheets and cut out template for your model on www.primogrill.com.

primo cabinets

With 2 Doors



34 1/2"H



item-code

CGCDD36PR34.5

CGCDD42XLPR34.5

With 2 Drawers



34 1/2"H



item-code

CGC2D36PR34.5

CGC2D42XLPR34.5

Design Considerations:

- [36" or 42"W] x 34 1/2"H x 33"D
- Left & Right sides are 3"W pilasters with finished resin

Dimensions:

- Top rail is 3"H
- Opening is 9"H
- Interior dimensions of ceramic grill deck: 36"W unit = 30"W x 29 1/4"D 42"W unit = 36"W x 29 1/4"D
- Doors/Drawers are 17 7/8"H

ceramic grill combination cabinets



Small Combination



C T

item-code

CGCBCD48(L,R)

CGCBCD51(L,R)

CGCBCD54(L,R)

Design Considerations:

- [48", 51" or 54"W] x 34 ½"H x 30 ¾"D
- Interior dimensions of the ceramic grill deck is 26 ¼"W x 27"D
- The 48"W unit has 1 - 12"W cabinet
- The 51"W unit has 1 - 15"W cabinet
- The 54"W unit has 1 - 18"W cabinet
- Left & Right sides are 3"W pilasters with finished resin
- There are 2 - 11 7/8"H deep drawers below the ceramic grill
- This cabinet may ship separately and require basic installation

Drawer Combination



C T E

item-code

CGCBC57

CGCBC63

CGCBC69

Design Considerations:

- [57", 63" or 69"W] x 30 ¾"D
- Interior dimensions of the ceramic grill deck is 25 ½"W x 27"D
- The 57"W unit has 2 - 15"W cabinets
- The 63"W unit has 2 - 18"W cabinets
- The 69"W unit has 2 - 21"W cabinets
- There are 2 - 11 7/8"H deep drawers below the ceramic grill
- This cabinet ships separately as two side cabinets and the ceramic grill section with two loose resin panels to finish the interior of the ceramic grill area

Bowed Combination



C T

item-code

CGCBSC57

CGCBSC63

CGCBSC69

CGCBSC72XL

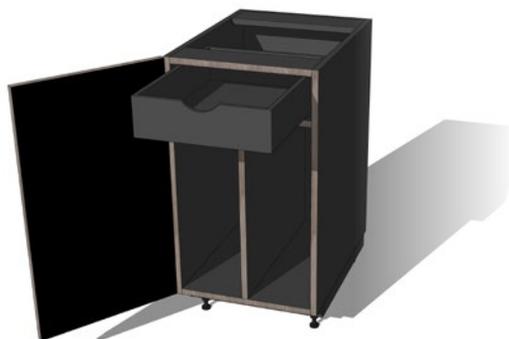
Design Considerations:

- [57", 63", 69" or 72"W] x 30 ¾"D
- Interior dimensions of ceramic grill deck for 72"XL unit is 27"W x 31 ½"D and other units are 24"W x 29 ½"D
- Depth of the 72XL is 36" to tip of radius and the others are 34" deep to tip of the radius
- The 57"W unit has 2 - 15"W x 25"D cabinets
- The 63"W unit has 2 - 18"W x 25"D cabinets
- The 69"W unit has 2 - 21"W x 25"D cabinets
- The 72XL unit has 2 - 21"W x 30"D cabinets
- The 9"H gap between the lower shelf and upper rail is standard
- This combination cabinet ships in 5 pieces, allowing the ceramic grill to be adjusted to the optimal height before attaching the finished end panels to the adjacent base cabinets



grill accessory cabinets

Accessory Cabinet



CTE

item-code

BEGA18(L,R)

Design Considerations:

- Overall cabinet depth is 24"D
- Includes a centered interior cabinet line matched PVC partition
- Includes a slide out tray
- Designed for tray divider

2 Door Accessory Cabinet



CTE

item-code

BEGA30

Design Considerations:

- Overall cabinet depth is 24"D
- 2 - 15"W doors
- Includes a full-depth centered interior partition
- There is an additional partition centered in the left door
- Includes a slide out tray
- Designed for tray divider and charcoal storage

charcoal slide out

Charcoal Slide Out



CTE

item-code

BCHSO18

Design Considerations:

- Overall cabinet depth is 24"D
- An 8" deep slide out bin is attached to door



cooktop base
cabinets



cooktop base specifications

 NatureKast® Evo cooktop cabinets have been designed around the inherent characteristics of this distinctive cooktop to greatly enhance your outdoor cooking experience. The Evo Cooktop is a must-have for any outdoor kitchen, providing cooking versatility, distinct design and a social space for entertaining guests.

- Our current range of Evo cooktop cabinets are specifically **designed for the Evo Affinity 30G**. Evo cooktop cabinets for the *Evo Affinity 25G* will be *coming soon*
- Evo 30G cooktop cabinets need to be 33"D at the sides (to allow sufficient countertop behind the cooktop), so please factor this into your design
- **Do not use the Evo trim kit.** The Evo trim kit requires a Grill Base cabinet (45" or wider) with an increased depth (at least 33" deep)
- Lid storage cabinets have grill panels, which are easily cut on site to fit the cooktop control panel height
- Our bowed drawer cabinets feature distinctive bowed drawers to increase storage space under the Evo circular cooktop. Aside from the obvious storage enhancements, it also looks better than allowing the control panel to protrude in front of a straight cabinet. We are the first cabinet company to offer this solution.



^
The Evo combination cabinet offers the ultimate in storage and rich features.



<
Our unique bowed drawer design increases storage space below the radius of the Evo cooktop while adding a classy look to your backyard.



evo cooktop bowed cabinets



Evo Combination Cabinet with 2 Bowed Drawers



*Cooktop NOT included

C T

item-code

GBEVO47.75COMBO

Design Considerations:

- Cabinet is 45 ¾" wide
- This cabinet has two 10"H bowed drawers
- Front rail is 3"H
- Side cabinets are 33" deep & 30" H (plus adjustable leg levelers – 4 ½"H is standard).
- Sides are unfinished
- Features a 9"W spice cabinet and a 9"W Organizer pull out
- Bowed section is 38 ¾"D
- When connecting the gas line, first attach an elbow connector to the Evo chassis to prevent needing to notch the top drawer
- Lid **will not** fit in these storage drawers

Evo Cabinet with 2 Bowed Drawers



*Cooktop NOT included

C T

item-code

GBEVO2D33.5

Design Considerations:

- This cabinet has two 10"H bowed drawers
- Front rail is 3"H
- Pilasters are 3"W, 33"D & 34 ½"H
- Bowed section is 38 ¾"D
- Cabinet is 33 ½"W
- The **cooktop drip tray overhangs the pilasters** and is usually installed between adjacent cabinets to give counter overhang support at the sides
- When connecting the gas line, first attach an elbow connector to the Evo chassis to prevent needing to notch the top drawer
- Lid **will not** fit in these storage drawers

IMPORTANT NOTE: Please do not install toe kick under the bowed drawer to allow air flow to the Evo cooktop or use grill vents

Species available: **C** CypressKast **T** TeakKast **E** Euro (NEW PRODUCT LINE, see door style specifications on page 9)

* Note: These values (*) are not subject to Door Style or Finish upcharges.

cooktop base
cabinets



evo cooktop lid storage cabinets

Evo Cabinet with 1 Lid Drawer & 2 Drawers



*Cooktop NOT included

C T E

item-code

GBEVO3D36

Design Considerations:

- This cabinet has one 11 7/8" H lid storage drawer and two 5 7/8" H regular storage drawers
- Cabinet is 36" W, 33" D & 30" H (plus adjustable leg levelers – 4 1/2" H is standard)
- Front Grill panel is 11 7/8" H
- Cabinet box has inner PVC chassis to use for attaching Evo mounting brackets
- The **cooktop overhangs the cabinet gables** and is usually installed with pilasters or between adjacent cabinets to give counter overhang support at the sides
- When connecting the gas line, first attach an elbow connector to the Evo chassis to feed the gas line behind the drawer
- Top drawer has 26" drawer tracks
- Lower drawers have 22" drawer tracks
- Cabinet has grill vents to allow required air flow

Evo Cabinet with Lid Shelf



*Cooktop NOT included

C T

item-code

GBEVOSH40

Design Considerations:

- This cabinet has a 3" H shelf for storing the cooktop lid
- Pilasters are 3" W, 33" D & 34 1/2" H
- Cabinet is 40" W
- Front grill panel is 12" H
- Cabinet has an inner PVC chassis to secure the Evo mounting brackets



galley suite
cabinets



NatureKast Galley Workstation Suite specifications

NatureKast® takes our partnerships with high-end appliance manufacturers very seriously. So much so that we have built a storage solution to effectively cater for all the great Galley accessories when not in use. The result is the NatureKast® Galley Workstation Suite. Aside from housing the Galley workstation; the drawers take care of all the great accessories that make a Galley Workstation so much more than just an outdoor kitchen sink. Interior dynamics have also been carefully considered to allow sufficient space for the plumbing requirements. Please introduce your plumber to the drawer configuration of your new Galley Suite to ensure plumbing is done correctly the first time

- Galley Workstation Suite is 28"D to allow space for plumbing and all the accessories
- Full access, frameless construction
- ¾" thick cabinet backs
- Finished ends can be purchased loose or factory applied. Finished end panels are ¾" thick
- 100% stainless steel full extension side mount drawer slides (max weight: 99 lbs)
- 30"H plus an adjustable leg leveler (standard toe kick is 4 ½"H)
- Drawer box trays feature racks and slots for all the accessories with eased edges and a weld-like bond, providing superior box strength.



Greatly enhance your Galley Workstation with our elegant storage suite.
✓

NatureKast Galley Suite with 3 drawers



Suite 3: 3' Galley Workstation in 4' Galley Suite



*Excludes Workstation and accessories listed below



item-code

GWS48-3FT OWS

Design Considerations:

- This cabinet has a false front comprising two 5 7/8" H drawer fronts
- There are two 11 7/8" H drawers and one drawer with two pinned 11 7/8" H drawer fronts to produce a large 23 7/8" H drawer with tray slots and storage for the upper decks
- Cabinet is 28" D to allow space for plumbing and storage
- Cabinet top is pre cut and has inset notch for proper installation
- Slide out pinned drawer with storage for Upper Deck Set plus slots for: 1 Upper-tier Drying Rack, 1 Upper-tier Cutting Board, 2 Half Sheet Pans, 1 Upper-tier Platform
- Double slide out drawer for: 1 Colander, 1 Bowl, 1 Lower-tier Platform, 1 Upper-tier Utensil Caddy, 1 Upper-tier Garnish Board, 1 Upper-tier Condiment Serving Board

Suite 4: 4' Galley Workstation in 4' Galley Suite



*Excludes Workstation and accessories listed below



item-code

GWS48-4FT OWS

Design Considerations:

- This cabinet has a false front comprising two 5 7/8" H drawer fronts
- There are two 11 7/8" H drawers and one drawer with two pinned 11 7/8" H drawer fronts to produce a large 23 7/8" H drawer with tray slots and storage for the upper decks
- Cabinet is 28" D to allow space for plumbing and storage
- Cabinet top is pre cut and has inset notch for proper installation
- Slide out pinned drawer with storage for Upper Deck Set plus slots for: 1 Upper-tier Drying Rack, 1 Upper-tier Cutting Board, 2 Half Sheet Pans, 1 Upper-tier Platform
- Double slide out drawer for: 1 Colander, 1 Bowl, 1 Lower-tier Platform, 1 Upper-tier Utensil Caddy, 1 Upper-tier Garnish Board, 1 Dual-tier Condiment Serving Board

IMPORTANT NOTE: Please rough-in plumbing at the back 4 1/2" of the suites on the side with the large pinned drawer with tray slots.

Species available: **C** CypressKast **T** TeakKast **E** Euro (NEW PRODUCT LINE, see door style specifications on page 9)

* Note: These values (*) are not subject to Door Style or Finish upcharges.



NatureKast Galley Suite with 5 drawers

Suite 5: 5' Galley Workstation in 6' Galley Suite



*Excludes Workstation and accessories listed below

C T E

item-code

GWS72-5FT OWS

Design Considerations:

- This cabinet has a false front comprising three 5 7/8"H drawer fronts
- Four 11 7/8"H drawers and one drawer with two pinned 11 7/8"H drawer fronts to produce a 23 7/8"H drawer with tray slots and storage for the upper decks
- Cabinet is 28"D to allow space for plumbing and storage
- Cabinet top is pre cut and has inset notch for proper installation
- Slide out drawer with storage for Upper Deck Set plus slots for:
1 Upper-tier Cutting Board, 2 Half Sheet Pans
- Double slide out drawer for:
1 Colander, 1 Bowl, 1 Lower-tier Platform, 1 Upper-tier Garnish Board, 1 Dual-tier Condiment Serving Board
- Second double slide out drawer for:
1 Upper-tier Utensil Caddy, 1 Wash & Serve Basin, 1 Large Mixing Bowl, 1 Platform, 1 Dual-tier Cutting Board, 1 Dual-tier Drying Rack, 1 Colander, 1 Bowl, 1 Dual-tier Platform

Suite 6: 6' Galley Workstation in 6' Galley Suite



*Excludes Workstation and accessories listed below

C T E

item-code

GWS72-6FT OWS

Design Considerations:

- This cabinet has a false front comprising three 5 7/8"H drawer fronts
- Four 11 7/8"H drawers and one drawer with two pinned 11 7/8"H drawer fronts to produce a 23 7/8"H drawer with tray slots and storage for the upper decks
- Cabinet is 28"D to allow space for plumbing and storage
- Cabinet top is pre cut and has inset notch for proper installation
- Slide out drawer with storage for Upper Deck Set plus slots for:
1 Upper-tier Drying Rack, 1 Upper-tier Cutting Board, 2 Half Sheet Pans
- Double slide out drawer for:
1 Colander, 1 Bowl, 1 Lower-tier Platform, 1 Upper-tier Garnish Board, 1 Dual-tier Condiment Serving Board
- Second double slide out drawer for:
1 Upper-tier Utensil Caddy, 1 Wash & Serve Basin, 1 Large Mixing Bowl, 1 Platform, 1 Dual-tier Cutting Board, 1 Dual-tier Drying Rack, 1 Colander, 1 Bowl, 1 Dual-tier Platform

IMPORTANT NOTE: Please rough-in plumbing at the back 4 1/2" of the suites on the side with the large pinned drawer with tray slots.



Picture: Linn's Prestige Kitchens



base
cabinets



standard base cabinet specifications

All  NatureKast® boxes are constructed from 3/4" black or white PVC panels, which are 100% closed cell, making them completely weatherproof with a weld-like adhesive bond that provides superior box strength.

- Full access, frameless construction
- 3/4" thick cabinet backs
- 16" deep adjustable shelves
- 110° soft-close stainless steel concealed hinges
- Finished ends can be purchased loose or factory applied. Finished end panels are 3/4" thick
- 100% stainless steel full extension side mount drawer guides (max weight: 68 lbs)
- Drawer boxes are 1/2" thick PVC construction with 3/4" thick bottom
- Standard base cabinets are 30"H plus an adjustable leg leveler (standard toe kick is 4 1/2"H).



Drawer boxes with radius edges and 100% stainless steel full extension guides. The weld-like bond makes our drawer boxes virtually indestructible.



Our innovative design connects our doors to our trash pull-out unit, shown with our Shaker door style.



Pull-out trays with full overlay scooped front will never separate.

 NatureKast® interiors rival our exteriors in durability and beauty.



We offer a cabinet specifically designed for the luxurious Sovaro cooler.



standard base cabinets



Full Height Door



C T E

item-code

- BFH9(L,R)
- BFH10.5(L,R)
- BFH12(L,R)
- BFH13.5(L,R)
- BFH15(L,R)
- BFH16.5(L,R)
- BFH18(L,R)
- BFH19.5(L,R)
- BFH21(L,R)
- BFH24(L,R)

Design Considerations:

- (L,R) refers to door hinge location

Shelves:

- 1 adjustable shelf

2 Full Height Doors



C T E

item-code

- BFH24
- BFH27
- BFH30
- BFH33
- BFH36
- BFH39
- BFH42

Partitions:

- 36"W & 39"W cabinets will have a centered interior partition

Shelves:

- 1 adjustable shelf (on either side of the partition if applicable)

Door & Drawer



C T E

item-code

- B1D12(L,R)
- B1D13.5(L,R)
- B1D15(L,R)
- B1D16.5(L,R)
- B1D18(L,R)
- B1D19.5(L,R)
- B1D21(L,R)

Design Considerations:

- (L,R) refers to door hinge location

Shelves:

- 1 adjustable shelf

2 Doors & 1 Drawer



C T E

item-code

- B1D24
- B1D27
- B1D30
- B1D33
- B1D36

Partitions:

- 36"W cabinet will have a centered interior partition

Shelves:

- 1 adjustable shelf (on either side of the partition if applicable)

Species available: **C** CypressKast **T** TeakKast **E** Euro (NEW PRODUCT LINE, see door style specifications on page 9)

* **Note:** These values (*) are not subject to Door Style or Finish upcharges.



drawer base cabinets

2 Door & 2 Drawer



C T E

item-code

B2D30

B2D33

B2D36

B2D42

Partitions:

- 30"W & 33"W cabinets will have a centered interior mini partition
- 36"W & 42"W cabinets will have a centered interior partition

Shelves:

- 30"W & 33"W cabinets will have 1 adjustable shelf
- 36"W & 42"W cabinets will have an adjustable shelf on either side of the center partition

3 Drawer



C T E

item-code

B3D12

B3D15

B3D18

B3D21

B3D24

B3D27

B3D30

B3D33

B3D36

Design Considerations:

- Top drawer is 5 7/8"H
- Middle and bottom drawers are 11 7/8"H

4 Drawer



C T E

item-code

B4D12

B4D15

B4D18

B4D21

B4D24

B4D27

B4D30

B4D33

B4D36

Design Considerations:

- Top and middle drawers are 5 7/8"H
- Bottom drawer is 11 7/8"H

sink bases

Farm Sink



C T E

item-code

FS30

FS33

FS36

Design Considerations:

- Front panel is 11 7/8"H.
- Doors are 17 7/8"H.
- Farm sink panel will be cut to fit sink on site.
- Lower section has stretchers & risers (like grill bases) to support the sink

Partitions:

- Farm sink cabinets have a mini interior partition to support the sink weight

Shelves:

- Farm sink cabinets have no shelves



1 Full Height Door



CTE

item-code
SBFH15(L,R)
SBFH16.5(L,R)
SBFH18(L,R)
SBFH19.5(L,R)
SBFH21(L,R)
SBFH24(L,R)

2 Full Height Doors



CTE

item-code
SBFH24
SBFH27
SBFH30
SBFH33
SBFH36
SBFH39
SBFH42

1 Door False Front



CTE

item-code
SBFF15(L,R)
SBFF16.5(L,R)
SBFF18(L,R)
SBFF19.5(L,R)
SBFF21(L,R)

2 Door False Front



CTE

item-code
SBFF24
SBFF27
SBFF30
SBFF33
SBFF36
SBFF39
SBFF42

Design Considerations:

- (L,R) refers to door hinge location

Sink Skirt:

- 2 1/4"H Sink Skirt including top stretcher

Partitions:

- Sink cabinets have no interior partition (unless requested)

Shelves:

- Sink cabinets have no shelves

Design Considerations:

- (L,R) refers to door hinge location

Sink skirt:

- 6 1/2"H Sink Skirt including top and bottom stretcher

False Front:

- All false front cabinets will have one false front, except the 39"W and 42"W, which has two false fronts

Partitions:

- Sink cabinets have no centered interior partition (unless requested)

Shelves:

- Sink cabinets have no shelves



corner base cabinets

Diagonal Corner



C T E

item-code

DCC3636(L,R)

Design Considerations:

- (L,R) refers to door hinge location
- Door is 15 3/8"W

Shelves:

- 1 full depth adjustable shelf

Hinges:

- 170° stainless steel

Corner Pie Cut



C T

item-code

EZ3636(L,R)

Design Considerations:

- (L,R) refers to door hinge location
- Doors are 11 7/8"W

Shelves:

- 1 full depth adjustable shelf

Hinges:

- 170° stainless steel with piano hinge

Lazy Susan



C T

item-code

LS3636(L,R)

Design Considerations:

- (L,R) refers to door hinge location
- Doors are 11 7/8"W.
- Two polymer Lazy Susans are included
- Bottom Lazy Susan is secured to fixed floor with a chrome-plated shaft and mounting brackets
- Top Lazy Susan is vertically adjustable on the central shaft

Hinges:

- 170° stainless steel with piano hinge

Full Height Blind Corner



C T E

item-code

BLBFH42(L,R)

BLBFH45(L,R)

Design Considerations:

- (L,R) refers to door hinge location
- 42"W cabinet has a 14 7/8"W door
- 45"W cabinet has a 17 7/8"W door
- Includes a 7"W slab filler where corner cabinet joins perpendicular cabinets
- A PVC blind panel is inset between the top, bottom & sides



waste bin cabinets

Blind Corner



C T E

item-code

BLB1D42(L,R)

BLB1D45(L,R)

Design Considerations:

- (L,R) refers to door hinge location
- 42"W cabinet has a 14 7/8"W door
- 45"W cabinet has a 17 7/8"W door
- Includes a 7"W slab filler where corner cabinet joins perpendicular cabinets
- A PVC blind panel is inset between the top, bottom & sides

Full Height Single Waste Bin



C T E

item-code

BTSOFH15

BTSOFH18

BTSOFH21

Single Waste Bin with Drawer



C T E

item-code

BTSO1D15

BTSO1D18

BTSO1D21

Full Height Double Waste Bin



C T E

item-code

BDTSOFH18

BDTSOFH21

Double Waste Bin with Drawer



C T E

item-code

BDTSO1D18

BDTSO1D21

Design Considerations:

- All cabinets have either one or two 37 quart grey plastic waste bins
- These trash bins do not have lids
- Cans are fitted in a routed cabinet matched PVC shelf and are suspended by cabinet interior matched PVC arms on either side
- These cabinets come with full extension, side-mounted drawer tracks
- Single waste bin cabinets may be reduced to a minimum depth of 17"
- Double waste bin cabinets may be reduced to a minimum depth of 22"



slide out cabinets

Storage Hamper



C T E

item-code

BHSO1D18

Design Considerations:

- 6"H top drawer for extra storage
- Slide-out storage hamper
- Cabinet Dimensions: 18"W x 34 1/2"H x 24"D

Spice



C T E

item-code

SPOFH12

SPOFH15

Design Considerations:

- Unit contains 3 spice shelves made of cabinet interior matched PVC
- Top and Bottom shelves are fixed, the center shelf is adjustable
- These cabinets come with full extension, side-mounted drawer tracks

Cutlery & Spice



C T E

item-code

CSPFH15

Design Considerations:

- Shelves are made of cabinet line matched PVC
- Top shelf contains 6 stainless steel cutlery cups
- Middle shelf is adjustable
- Bottom shelf is fixed
- These cabinets come with full extension, side-mounted drawer tracks

Propane Pull Out



C T E

item-code

PPOFH18 (L,R)

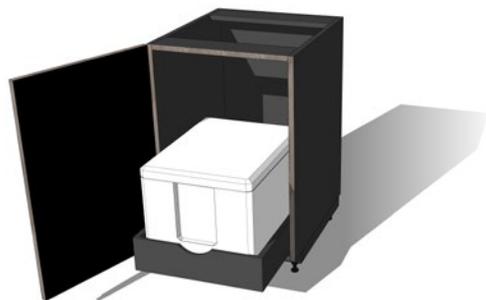
Design Considerations:

- (L,R) refers to door hinge location
- Propane pull out is cabinet line matched PVC and mounted on full extension, side-mounted drawer tracks
- Propane pull out has a hole cut in it to receive the bottom flange of standard 20 lbs BBQ propane tank
- Tank not included

cooler pull out cabinets



Full Height Cooler Roll-Out



COOLER NOT INCLUDED

C T

item-code

CSOCFH21(L,R)

CSOCFH24(L,R)

Design Considerations:

- (L,R) refers to door hinge location
- Pull out is cabinet line matched PVC
- Excludes cooler, but works with 21"W x 15 1/2"H x 16"D Yeti Ice Cooler (35 qt) or similar
- Cooler fits sideways front to back in the pull out
- Full extension glides allow cooler to be opened completely when pull out is fully open

Full Height Cooler Roll-Out



COOLER NOT INCLUDED

C T

item-code

CSOCFH36

CSOCFH39

Design Considerations:

- Pull out is cabinet-line matched PVC
- Excludes cooler, but works with 30 1/2"W x 16"H x 17.5"D Yeti Ice Cooler (65 qt) or similar
- Cooler fits from side to side in the pull out
- Full extension glides allow cooler to be opened completely when pull out is fully open

Sovaro Cooler



COOLER INCLUDED

C T E

item-code

CSOSFH30

Design Considerations:

- Cabinet is 30" wide
- Includes 30 qt Sovaro cooler (available in black or white)
- Two heavy-duty full-extension, side-mounted stainless steel tracks per side
- 7"H bottom drawer
- Any door style or finish



cooler drawer cabinets

2 Drawer 1 Cooler



C T E

item-code

BCSO1D18

BCSO1D21

Design Considerations:

- Slide-out Integral Cooler 24"H (18"W or 21"W)
- These cabinets come with full extension, side-mounted drawer tracks
- 6"H top drawer for extra storage
- Fully insulated cooler drawer with drain plug

Cooler Drawer Interior Dimensions:

- (Cabinet Width - 6") x 18"H x 19 1/4"D

3 Drawer 1 Cooler



C T E

item-code

CSB3D15

CSB3D18

CSB3D21

CSB3D24

CSB3D27

CSB3D30

CSB3D33

Design Considerations:

- Top drawer is 5 7/8"H
- Middle drawer is a fully insulated cooler drawer with drain plug
- Middle and bottom drawers are 11 7/8"H

Cooler Drawer Interior Dimensions:

- (Cabinet Width - 6") x 6 1/2"H x 19 1/4"D

1 Cooler Drawer - 12"H



C T E

item-code

CSS1D3012

CSS1D3612

Design Considerations:

- Drawer is 11 7/8"H
- Fully insulated cooler drawer with drain plug installed at bottom

Cooler Drawer Interior Dimensions:

- (Cabinet Width - 6") x 6 1/2"H x 19 1/4"D

warming drawer cabinets

2 Door Warming Drawer



CTE

item-code

BWD30

BWD36

Design Considerations:

- Warming drawer panel is 11 7/8"H
- Doors are 17 7/8"H
- Warming drawer panel will be cut to fit drawer on site
- Cabinet has stretchers and risers (like grill bases) to support the warming drawer

Partitions:

- 36"W cabinets have 1 partition centered in the cabinet

2 Drawer Warming Drawer



CTE

item-code

BW2D30

BW2D36

Design Considerations:

- Warming drawer panel is 11 7/8"H
- Upper drawer is 5 7/8"H
- Lower drawer is 11 7/8"H
- Warming drawer panel will be cut to fit drawer on site
- Cabinet has stretchers and risers (like grill bases) to support the warming drawer

specialty cabinets

Tray Divider



CTE

item-code

BTRYFH9(L,R)

BTRYFH12(L,R)

BTRYFH15(L,R)

Design Considerations:

- (L,R) refers to door hinge location

Partitions:

- Includes a centered interior cabinet line matched PVC partition
- Designed for tray divider and charcoal storage

Bench



CTE

item-code

BN2D42

BN2D48

BN2D60

Design Considerations:

- This cabinet/bench is 12"H plus an adjustable leg leveler (standard toe kick is 4 1/2"H)
- Drawer fronts are 11 7/8"H
- Resin is not recommended as a top for this bench cabinet





Picture: C&C Diversified Gas



wall
cabinets



standard wall cabinet specifications

All  NatureKast® boxes are constructed from ¾" black or white PVC panels, which are 100% closed cell, making them completely weatherproof with a weld-like adhesive bond that provides superior box strength

- Full access, frameless construction
- ¾" thick cabinet backs. Screws can be used anywhere on the back panel
- Use washers with stainless steel screws when hanging wall cabinets
- Wall cabinets are 12" deep and come with full depth ¾" thick PVC adjustable shelves
- Cabinet depth can be increased to 24" with 16" deep Shelves (See Cabinet Size Increase Modification charge)
- 110° soft-close solid stainless steel 35mm cup, hinge body, and back plate including 3 Hinges on full height doors
- Finished ends can be purchased loose or factory applied. Finished end panels are ¾" thick.



Picture: Jeffrey A. Davis Photography Inc.

standard wall cabinets



1 Door Cabinet



C T E

item-code
18"H
W13.518(L,R)
W1518(L,R)
W1818(L,R)
W19.518(L,R)
W2118(L,R)
24"H
W1224(L,R)
W13.524(L,R)
W1524(L,R)
W16.524(L,R)
W1824(L,R)
W19.524(L,R)
W2124(L,R)

item-code
30"H
W930(L,R)
W10.530(L,R)
W1230(L,R)
W13.530(L,R)
W1530(L,R)
W16.530(L,R)
W1830(L,R)
W19.530(L,R)
W2130(L,R)
W2430(L,R)
36"H
W1236(L,R)
W1536(L,R)
W1836(L,R)

Design Considerations:

- (L,R) refers to door hinge location
- Shelves:**
- 18"H & 24"H cabinets - no shelves
 - 30"H cabinets - 1 adjustable shelf
 - 36"H cabinets - 2 adjustable shelves

2 Door Cabinet



C T E

item-code
18"H
W2718
W3018
W3318
W3618
W3918
W4218
24"H
W2424-2
W2724
W3024
W3324
W3624
W3924
W4224

item-code
30"H
W1830-2
W2130-2
W2430-2
W2730
W3030
W3330
W3630
W3930
W4230
W4830
36"H
W2436-2
W3036
W3636

Partitions:

- Cabinets 36"W and wider will have a centered interior partition

Shelves:

- 18"H & 24"H cabinets - no shelves
- 30"H Cabinets - 1 adjustable shelf (on both sides of the partition if applicable)
- 36"H cabinets - 2 adjustable shelves (on both sides of the partition if applicable)

Species available: **C** CypressKast **T** TeakKast **E** Euro (NEW PRODUCT LINE, see door style specifications on page 9)

* **Note:** These values (*) are not subject to Door Style or Finish upcharges.



stacked door cabinets

1 Stacked Door



C T E

item-code

42"H

SW1542(L,R)

SW1842(L,R)

SW2142(L,R)

2 Stacked Doors



C T E

item-code

42"H

SW3042

SW3642

stacked appliance cabinets

Stacked Cabinet with 2 Doors



C T E

item-code

48"H

SWA1548(L,R)

SWA1848(L,R)

54"H

SWA1554(L,R)

SWA1854(L,R)

Stacked Cabinet with 4 Doors



C T E

item-code

48"H

SWA3048

SWA3648

54"H

SWA3054

SWA3654

Design Considerations:

- Upper and lower doors are pinned together
- Upper door is 17 7/8"H
- There is no fixed floor between the upper and lower doors
- (L,R) refers to door hinge location
- Euro and Contempo may be ordered as single doors instead of pinned doors

Partitions:

- 36"W cabinets will have a centered interior partition

Shelves:

- 42"H Cabinets - 2 adjustable shelves (on both sides of the partition if applicable)

Design Considerations:

- Upper & lower doors open separately.
- Lower door is 17 7/8"H
- There is a fixed floor between the upper and lower doors
- There is no bottom floor in stacked appliance cabinets
- (L,R) refers to door hinge location

Partitions:

- 36"W cabinets will have a centered interior partition behind the top doors only

Shelves:

- 48"H & 54"H cabinets - 2 adjustable shelves in the upper section (on both sides of the partition if applicable)

corner wall cabinets



Diagonal Wall Cabinet 1 Door



C T E

item-code

WDCC262618(L,R)

WDCC262624(L,R)

WDCC262630(L,R)

WDCC262636(L,R)

Shelves:

- 18"H & 24"H cabinets - no shelves
- 30"H cabinets - 1 adjustable shelf
- 36"H cabinets - 2 adjustable shelves

Diagonal Wall Cabinet with 2 Stacked Doors



C T E

item-code

SWDCC262642(L,R)

Design Considerations:

- Upper and lower doors are pinned together
- Upper door is 17 7/8"H
- There is no fixed floor between the upper and lower doors
- (L,R) refers to door hinge location
- Euro and Contempo may be ordered as single doors instead of pinned doors

Shelves:

- 2 adjustable shelves

Species available: **C** CypressKast **T** TeakKast **E** Euro (NEW PRODUCT LINE, see door style specifications on page 9)

* **Note:** These values (*) are not subject to Door Style or Finish upcharges.



Picture: SR Design Group



standard tall cabinet specifications

All  NatureKast® tall cabinets are constructed from ¾" Black or White PVC panels, which are 100% closed cell, making them completely weatherproof with a weld-like adhesive bond that provides superior box strength.

- Bottom two doors are attached and open as one door.
- 3 adjustable Shelves come in lower section and one in upper section.
- Tall cabinets come with full depth shelves in 12" deep cabinets and 16" deep Shelves in 24" deep cabinets.
- Tall cabinets are great for cushion storage.
- Center legs added for 30" and 36" wide tall cabinets for extra support.
- Height of Tall cabinet is 90"H plus an adjustable leg leveler (standard toe kick is 4 ½"H).
- Overall height is 94 ½"H



wall depth tall cabinets

2 Door Cabinet



C T

item-code

T1294.5-12(L,R)

T1594.5-12(L,R)

T1894.5-12(L,R)

Design Considerations:

- This cabinet consists of 3 - 30"H doors
- The 2 lower doors are pinned together
- Contempo may be ordered as single doors instead of pinned doors

Shelves:

- There is a fixed shelf located between the top door and pinned lower doors
- The top section has 1 adjustable shelf
- The lower section has 3 adjustable shelves

4 Door Cabinet



C T

item-code

T2494.5-12

T3094.5-12

T3694.5-12

Design Considerations:

- This cabinet consists of 6 - 30"H doors
- The 2 lower doors are pinned together
- Contempo may be ordered as single doors instead of pinned doors

Partitions:

- The 36"W cabinet will have a centered interior partition

Shelves:

- There is a fixed shelf located between the top door and pinned lower doors*
- The top section has 1 adjustable shelf*
- The lower section has 3 adjustable shelves*

*On both sides of the partition if applicable.

base depth tall cabinets

2 Door Cabinet



C T

item-code

T1294.5-24(L,R)

T1594.5-24(L,R)

T1894.5-24(L,R)

Design Considerations:

- This cabinet consists of 3 - 30"H doors
- The 2 lower doors are pinned together
- Contempo may be ordered as single doors instead of pinned doors

Shelves:

- There is a fixed shelf located between the top door and pinned lower doors
- The top section has 1 adjustable shelf
- The lower section has 3 adjustable shelves

4 Door Cabinet



C T

item-code

T2494.5-24

T3094.5-24

T3694.5-24

Design Considerations:

- This cabinet consists of 6 - 30"H doors
- The 2 lower doors are pinned together
- Contempo may be ordered as single doors instead of pinned doors
- 30"W & 36"W cabinets will have 6 legs for increased support

Partitions:

- The 36"W cabinet will have a centered interior partition

Shelves:

- There is a fixed shelf located between the top door and pinned lower doors*
- The top section has 1 adjustable shelf*
- The lower section has 3 adjustable shelves*

*On both sides of the partition if applicable.



insert
cabinets

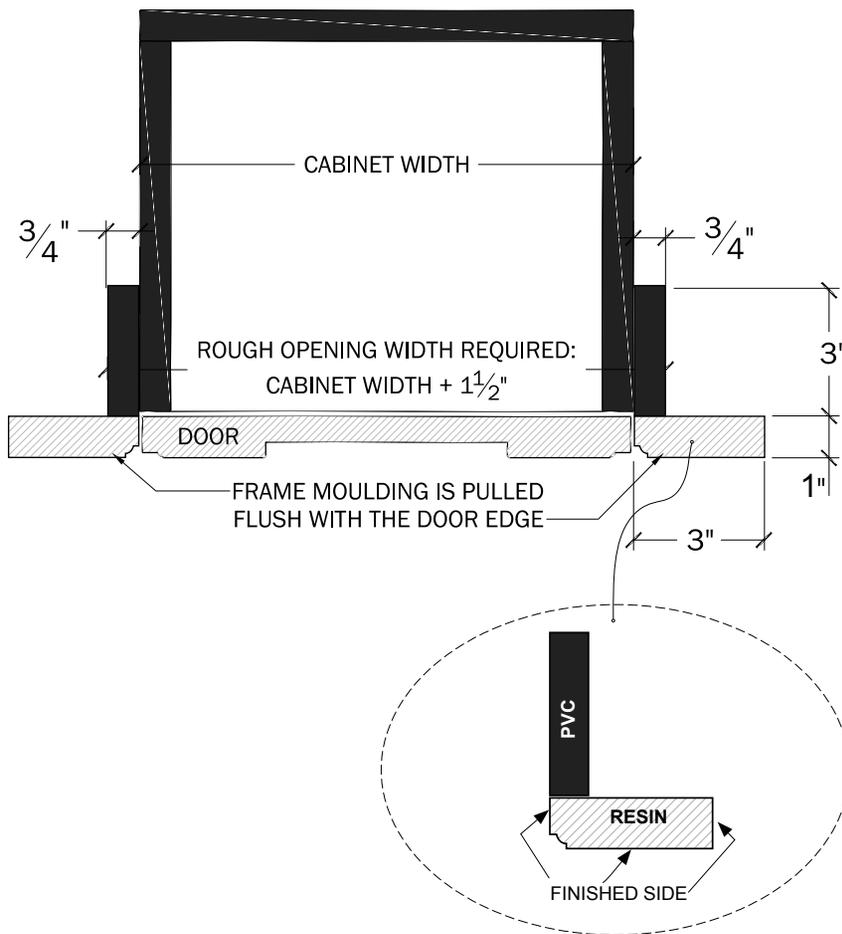


standard insert cabinet specifications

Until now, the only cabinets and door fronts available for structure type outdoor kitchens have been stainless steel. NatureKast® now offers a full line of PVC cabinet boxes with doors and drawers, along with our Insert frames with doors to access existing structure areas. Wood is a beautiful accent to stone, brick, or stucco structures, but that has not been an option for anyone looking for a long term, maintenance free product. With NatureKast® insert cabinets, that is now an option. Full height doors with frames, hinges, and open backs are available to access existing interiors.

- Cabinet is surrounded by a 3" frame that adds 6" to the overall indicated width and height of the cabinet
- The frame is finished to match the doors.

INSERT FRAME DETAIL



insert cabinets



1 Full Height Door



C **T**

item-code

18"H

ID1518(L,R)

ID1818(L,R)

1 Door & 1 Drawer



C **T**

item-code

24"H

I1DD1524(L,R)

I1DD1824(L,R)

I1DD2124(L,R)

2 Doors & 1 Drawer



C **T**

item-code

24"H

I1DD3024

I1DD3624

1 Drawer



C **T**

item-code

6"H

I1D2406

I1D3006

I1D3606

12"H

I1D2412

I1D3012

I1D3612

Design Considerations:

- Dimensions shown above reflect the cabinet size
- The frame extends an additional 3" on all sides
- All cabinets come with insert trim attached. Order suspended cabinets with insert trim molding separate when combining insert cabinets
- **Required** opening sizes are the sizes listed + 1 1/2" to both the width and height
- (L,R) refers to door hinge location

Species available: **C** CypressKast **T** TeakKast



2 Drawer



C T

item-code

18"H

I2D1518

I2D1818

I2D2118

I2D2418

I2D3018

24"H

I2D1524

I2D1824

I2D2124

I2D2424

I2D3024

Design Considerations:

- Opening sizes are the sizes listed + 1 1/2" to both the width and height
- The frame extends an additional 3" on all sides
- The PVC box is 24" deep
- (L,R) refers to door hinge location

Slide-out Cooler Drawer



C T

item-code

I1DCSO3615

Design Considerations:

- Slide-out integral cooler drawer 36"W x 15"H x 24"D
- Opening sizes are the sizes listed + 1 1/2" to both the width and height
- The frame extends an additional 3" on all sides
- Fully insulated cooler drawer with drain plug

insert access door cabinets

Insert Access 1 Door



C T

item-code

18"H

IAD1518(L,R)

IAD1818(L,R)

IAD2118(L,R)

24"H

IAD1224(L,R)

IAD1524(L,R)

IAD1824(L,R)

IAD2124(L,R)

Design Considerations:

- Dimensions shown above reflect the cabinet size
- Opening sizes are the sizes listed + 1 1/2" to both the width and height
- The frame extends an additional 3" on all sides
- The resin box is 6" deep
- These cabinets have no backs or shelves
- These are intended to cover and allow access to the area inside the structure
- (L,R) refers to door hinge location

Insert Access 2 Doors



C T

item-code

18"H

IAD3018

IAD3618

IAD4218

24"H

IAD2424

IAD3024

IAD3624

IAD4224

30"H

IAD2730

IAD3030



suspended
cabinets



standard suspended cabinet specifications

All  NatureKast® boxes are constructed from ¾" black or white PVC panels, which are 100% closed cell, making them completely weatherproof with a weld-like adhesive bond that provides superior box strength.

- These suspended units have been designed for installation between our standard base cabinets, end panels or our support posts with side aprons provided to create a furniture-piece look
- The suspended cabinet gives an open and airy look, while providing easy cleaning below
- Suspended cabinets can also be used as inserts when combining units. Order the insert molding from the molding section to border the combined cabinets
- If suspended cabinets are used as inserts in fully exposed areas, insert molding or some type of trim border is required to help keep the rain out of the drawers and cabinets. This trim should be at least 1" deep as the drawer fronts and doors are 1" deep.



Picture: Backyard Specialist

^

Shown: Suspended grill cabinets with aprons

standard suspended cabinets



1 Full Height Door



C T

item-code

18"H

SFH1518(L,R)

SFH1818(L,R)

24"H

SFH1224(L,R)

SFH1524(L,R)

SFH1824(L,R)

2 Full Height Doors



C T

item-code

18"H

SFH3018

SFH3618

24"H

SFH2424

SFH3024

SFH3624

1 Door & 1 Drawer



C T

item-code

24"H

SD1524(L,R)

SD1824(L,R)

SD2124(L,R)

2 Doors & 1 Drawer



C T

item-code

24"H

S1DD3024

Design Considerations:

- (L,R) refers to door hinge location

Shelves:

- 18"H & 24"H cabinets - no shelves

Design Considerations:

- Drawers are 5 7/8"H.
- Doors are 17 7/8"H.
- (L,R) refers to door hinge location.

Shelves:

- 24"H cabinets - no shelves.

Species available: **C** CypressKast **T** TeakKast



suspended drawer cabinets

1 Drawer - 6"H



C T

item-code

S1D2406

S1D3006

S1D3606

Design Considerations:

- Drawer is 5 7/8"H

1 Drawer - 12"H



C T

item-code

S1D3012

S1D3612

Design Considerations:

- Drawer is 11 7/8"H

2 Drawer - 18"H



C T

item-code

S2D1518

S2D1818

S2D2418

S2D3018

Design Considerations:

- Upper drawer is 5 7/8"H
- Lower drawer is 11 7/8"H

2 Drawer - 24"H



C T

item-code

S2D1524

S2D1824

S2D2424

S2D3024

Design Considerations:

- Both drawers are 11 7/8"H



suspended post ends

Grill with 2 Drawers



CT

item-code

SGB2D3624-28

SGB2D4224-28

Design Considerations:

- This cabinet is 28"D and 24"H
- Front panel is 11 7/8"H
- Panel can be cut on site to fit individual grills
- Drawers are 11 7/8"H

Partition:

- There is a partition separating the two sets of drawers

25" Deep Post Ends



CT

item-code

SPE2506

SPE2512

SPE2518

SPE2524

Design Considerations:

- Posts are 3"W x 3"D x 36"H (can be reduced to 34 1/2"H)
- Side aprons are 6"H, 12"H, 18"H & 24"H (as shown above)
- Available 25"D and 29"D

29" Deep Post Ends



CT

item-code

SPE2906

SPE2912

SPE2918

SPE2924



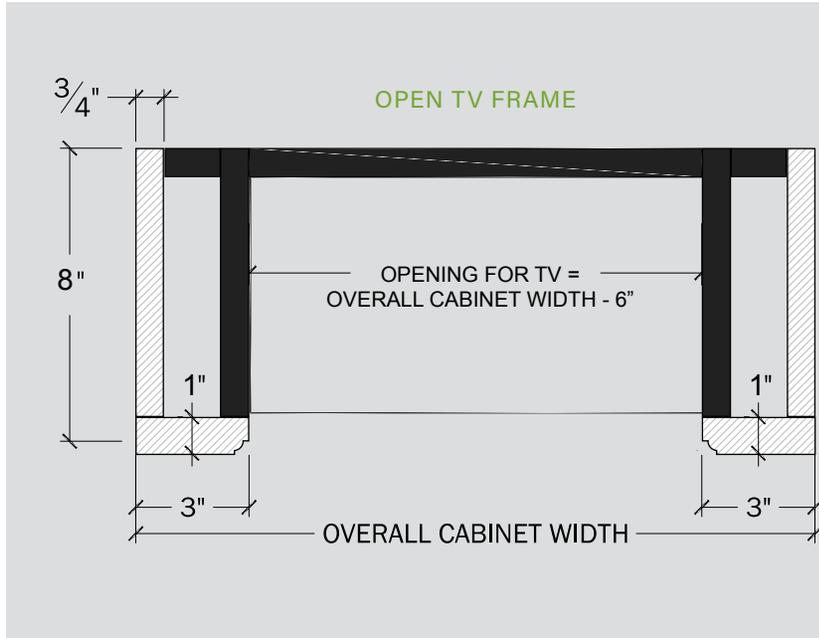


television
cabinets

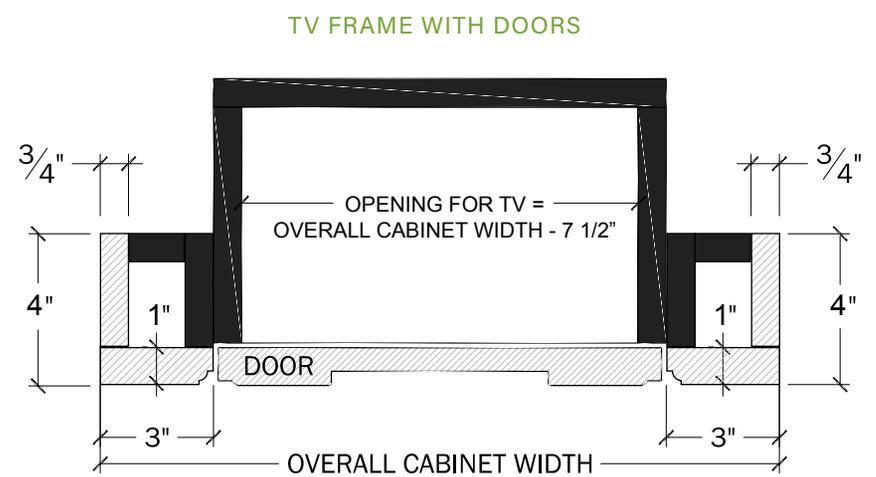
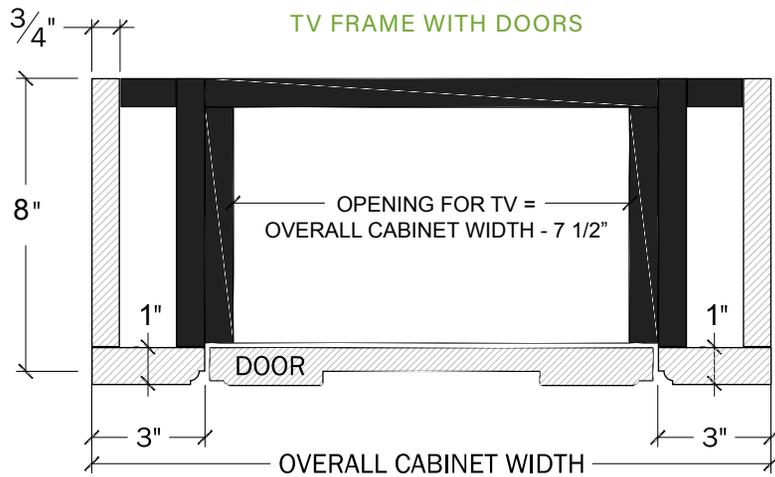
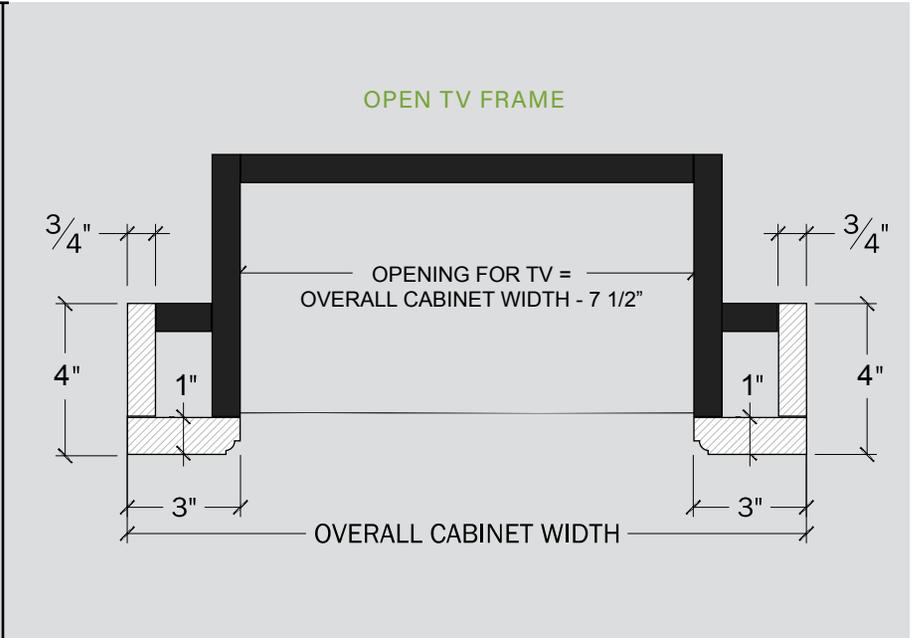


tv cabinet specifications

Wall-Mount Frame Details



Built-In Frame Details



open tv frame cabinet



OPEN TV FRAME



Wall Mounted with Open TV Frame



	user-code	TV width (maximum)	TV height (maximum)
30"H	TVOF-WM3630	30"	24"
	TVOF-WM4230	36"	24"
	TVOF-WM4830	42"	24"
36"H	TVOF-WM4836	42"	30"
	TVOF-WM5436	48"	30"
42"H	TVOF-WM6042	54"	36"
	TVOF-WM6642	60"	36"

Design Considerations:

- Cabinet sides, top, and bottom of wall mounted TV cabinets are finished resin. Interior is cabinet-line matched PVC
- See page 78 for frame specifications
- Overall depth = 8"D

Built-In with Open TV Frame



	user-code	TV width (maximum)	TV height (maximum)
30"H	TVOF-B3630	30"	24"
	TVOF-B4230	36"	24"
	TVOF-B4830	42"	24"
36"H	TVOF-B4836	42"	30"
	TVOF-B5436	48"	30"
42"H	TVOF-B6042	54"	36"
	TVOF-B6642	60"	36"

Design Considerations:

- Designed to fit into masonry or other rough openings
- Cabinet sides, top, and bottom of built-in TV cabinet and interior of TV box are cabinet line matched PVC
- 3" TV Frame and return are finished resin
- See page 78 for frame specifications
- Overall depth = 8"D



bi-fold door tv cabinet

Wall-Mounted & Side-Mounted to Adjacent Wall Cabinets with Bi-Fold Doors

SHOWN WITH DOORS CLOSED

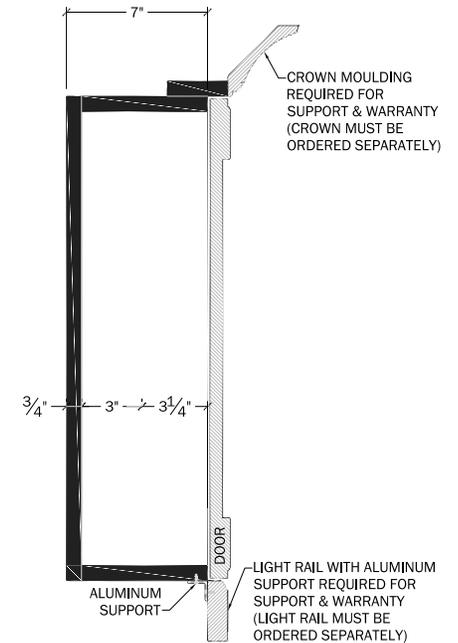


SHOWN WITH DOORS OPEN



< shown as an assembly with crown molding, light rail with aluminum support and adjacent standard wall cabinets >

SECTIONAL DETAIL



C T

	user-code	TV width (maximum)	TV height (maximum)
36" H	TVBF2-WM5436	40 1/2"	27"
	TVBF2-WM6636	52 1/2"	27"
42" H	TVBF2-WM5442	40 1/2"	33"
	TVBF2-WM6642	52 1/2"	33"
	TVBF2-WM7842	64 1/2"	33"

Design Considerations:

- This cabinet was designed without a top and bottom frame to be used between standard wall cabinets to maintain a consistent look
- This cabinet **MUST** include a **Crown Molding with Return (CRWNR)** and **Light Rail with Aluminum Support (LRA)** to correctly support this cabinet and to qualify for warranty
- Cabinet sides, top, and bottom of wall mounted TV cabinets are finished resin. Interior is cabinet-line matched PVC
- Cabinet is supplied with one 96" length of crown molding and light rail with aluminum support
- Doors bi-fold and open 170°. They are held in place with magnetic catches
- Doors are mounted with stainless steel hinges
- Sizes listed above are overall cabinet width including side frame. Height sizes **exclude** crown molding and light rail
- Overall depth = 8"D



SHOWN WITH DOORS CLOSED



Wall-Mounted with Bi-Fold Doors and 4-sided frame

CT

	user-code	TV width (maximum)	TV height (maximum)
36"H	TVBF4-WM5436	40 1/2"	27"
	TVBF4-WM6636	52 1/2"	27"
42"H	TVBF4-WM5442	40 1/2"	33"
	TVBF4-WM6642	52 1/2"	33"
	TVBF4-WM7842	64 1/2"	33"

Design Considerations:

- Cabinet sides, top, and bottom of wall-mounted TV cabinets are finished resin. Interior is cabinet-line matched PVC
- Doors are mounted with stainless steel hinges
- Doors bi-fold and open 170°. They are held in place with magnetic catches
- This cabinet includes a structural aluminum support
- Sizes listed above are overall cabinet width including frame
- See page 78 for frame specifications
- Overall depth = 8"D

SHOWN WITH DOORS OPEN



Built-In with Bi-Fold Doors and 4-sided frame

CT

	user-code	TV width (maximum)	TV height (maximum)
36"H	TVBF4-B5436	40 1/2"	27"
	TVBF4-B6636	52 1/2"	27"
42"H	TVBF4-B5442	40 1/2"	33"
	TVBF4-B6642	52 1/2"	33"
	TVBF4-B7842	64 1/2"	33"

Design Considerations:

- Designed to fit into masonry or other rough openings
- Cabinet sides, top, bottom and interior of built-in TV cabinets are cabinet-line matched PVC
- Doors are mounted with stainless steel hinges
- Doors bi-fold and open 170°. They are held in place with magnetic catches
- This cabinet includes a structural aluminum support
- Sizes listed above are overall cabinet width including frame
- See page 78 for frame specifications
- Overall depth = 8"D



stacked bi-fold door tv cabinet

SHOWN WITH DOORS CLOSED



Wall-Mounted with Stacked Bi-Fold Doors

C T

	user-code	TV width (maximum)	TV height (maximum)
42"H	TVBFS-WM5442	40 ½"	33"
	TVBFS-WM6642	52 ½"	33"
	TVBFS-WM7842	64 ½"	33"
48"H	TVBFS-WM6648	52 ½"	39"
	TVBFS-WM7848	64 ½"	39"

Design Considerations:

- Designed to be surface-mounted
- Interior is cabinet-line matched PVC
- Doors are mounted with stainless steel hinges
- Doors bi-fold and open 170°. They are held in place with magnetic catches
- Sizes listed above are overall cabinet width including frame
- See page 78 for frame specifications
- Overall depth = 8"D

SHOWN WITH DOORS OPEN



Built-In with Stacked Bi-Fold Doors

C T

	user-code	TV width (maximum)	TV height (maximum)
42"H	TVBFS-B5442	40 ½"	33"
	TVBFS-B6642	52 ½"	33"
	TVBFS-B7842	64 ½"	33"
48"H	TVBFS-B6648	52 ½"	39"
	TVBFS-B7848	64 ½"	39"

Design Considerations:

- Designed to fit into masonry or other rough openings
- Cabinet sides, top, bottom and interior of built-in TV cabinets are cabinet line matched PVC
- Doors are mounted with stainless steel hinges
- Doors bi-fold and open 170°. They are held in place with magnetic catches
- Sizes listed above are overall cabinet width including frame
- See page 78 for frame specifications
- Overall depth = 8"D

tv cabinets with 2 sliding doors



SHOWN WITH DOORS CLOSED



Wall-Mounted with 2 Sliding Doors

C T

	user-code	TV width (maximum)	TV height (maximum)
36"H	TVSL-2WM7836	34 ½"	28 ½"
	TVSL-2WM9036	40 ½"	28 ½"
	TVSL-2WM10236	46 ½"	28 ½"
42"H	TVSL-2WM7842	34 ½"	34 ½"

Design Considerations:

- Designed to be surface-mounted
- Cabinet sides, top, and bottom of wall-mounted TV cabinets are finished resin. Interior is cabinet-line matched PVC
- Doors are mounted on PVC panels that slide in an aluminum glide track
- There will be a seam in the upper & lower frames in the 102"W cabinet
- Sizes listed above are overall cabinet width including frame
- See page 78 for frame specifications
- Overall depth = 8"D

SHOWN WITH DOORS OPEN



Built-In with 2 Sliding Doors

C T

	user-code	TV width (maximum)	TV height (maximum)
36"H	TVSL-2B7836	34 ½"	28 ½"
	TVSL-2B9036	40 ½"	28 ½"
	TVSL-2B10236	46 ½"	28 ½"
42"H	TVSL-2B7842	34 ½"	34 ½"

Design Considerations:

- Designed to fit into masonry or other rough openings
- Cabinet sides, top, bottom and interior of built-in TV cabinets are cabinet-line matched PVC
- Doors are mounted on PVC panels that slide in an aluminum glide track
- There will be a seam in the upper & lower frames in the 102"W cabinet
- Sizes listed above are overall cabinet width including frame
- See page 78 for frame specifications
- Overall depth = 8"D



tv cabinets with 4 sliding doors

SHOWN WITH DOORS CLOSED



SHOWN WITH DOORS OPEN



Wall-Mounted with 4 Sliding Doors

C T

	user-code	TV width (maximum)	TV height (maximum)
36"H	TVSL-4WM12636	58 1/2"	28 1/2"
42"H	TVSL-4WM10242	46 1/2"	34 1/2"
42"H	TVSL-4WM12642	58 1/2"	34 1/2"

Design Considerations:

- Designed to be surface-mounted
- Cabinet sides, top, and bottom of wall-mounted TV cabinets are finished resin. Interior is cabinet-line matched PVC
- Doors are mounted on PVC panels that slide in an aluminum glide track
- There will be a seam in the upper & lower frames in the 102"W & 126"W cabinets
- Sizes listed above are overall cabinet width including frame
- See page 78 for frame specifications
- Overall depth = 8"D

Built-In with 4 Sliding Doors

C T

	user-code	TV width (maximum)	TV height (maximum)
36"H	TVSL-4B12636	58 1/2"	28 1/2"
42"H	TVSL-4B10242	46 1/2"	34 1/2"
42"H	TVSL-4B12642	58 1/2"	34 1/2"

Design Considerations:

- Designed to fit into masonry or other rough openings
- Cabinet sides, top, bottom and interior of built-in TV cabinets are cabinet-line matched PVC
- Doors are mounted on PVC panels that slide in a aluminum glide track
- There will be a seam in the upper & lower frames in the 102"W & 126"W cabinets
- Sizes listed above are overall cabinet width including frame
- See page 78 for frame specifications
- Overall depth = 8"D



hoods

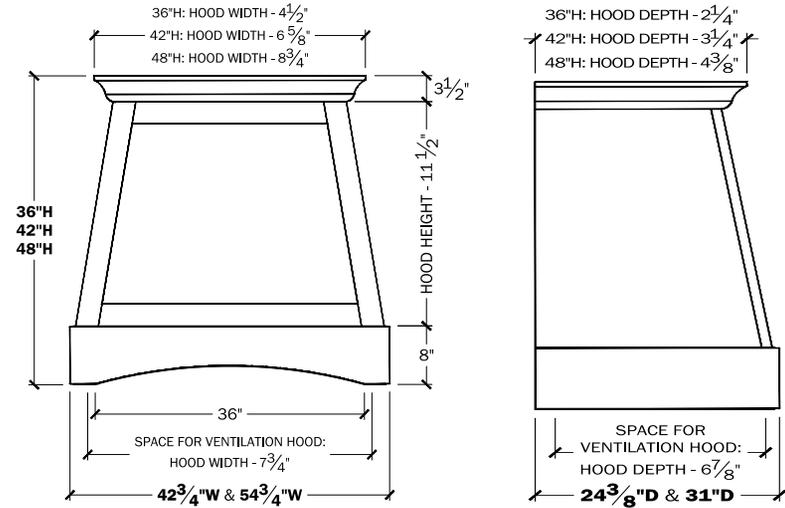


shaker hood specifications

A fine example of the simplicity of the shaker design.

The Shaker hood by NatureKast® features a familiar traditional angled styling.

- Sizes: 42 3/4"W & 54 3/4"W, 36"H, 42"H & 48" high, 24 3/8"D or 31"D
- This hood is built in three sections, with an internal plywood structural frame
- Stainless steel laminate liner can be cut on site to fit most hood inserts
- Available in all Paint, Stain & Glaze and Weathered finishes. Not currently available in Teak resin
- 100% weatherproof hood material can be used indoors or outdoors
- All hoods must be installed a minimum of 36" from the cooking surface. Check with local building codes and appliance specs
- Deeper hoods should be used over grill cabinets or any cooking appliance that is deeper than 24"



item-code	
36"H	SHHD4336-25
	SHHD4336-31
	SHHD5536-25
	SHHD5536-31
42"H	SHHD4342-25
	SHHD4342-31
	SHHD5542-25
	SHHD5542-31
48"H	SHHD4348-25
	SHHD4348-31
	SHHD5548-25
	SHHD5548-31



Design Considerations:

- The drawings show a Shaker hood with crown moldings attached.
- The crown molding is supplied loose and fitted on site.

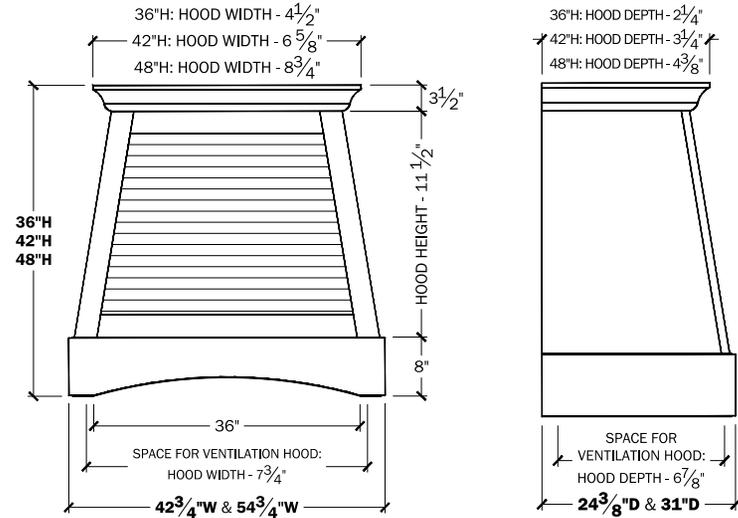
louvered hood specifications



Detailed and Timeless.

The Louvered Hood by NatureKast® combines the timeless appeal of the louvered door with the versatility of our various finishes.

- Sizes: 42 3/4"W & 54 3/4"W, 36"H, 42"H & 48" high, 24 3/8"D or 31"D
- This hood is built in three sections, with an internal plywood structural frame
- Stainless steel laminate liner can be cut on site to fit most hood inserts
- Available in all Cypress Paint, Stain & Glaze and Weathered finishes. Not currently available in Teak resin
- 100% weatherproof hood material can be used indoors or outdoors
- All hoods must be installed a minimum of 36" from the cooking surface. Check with local building codes and appliance specs
- Deeper hoods should be used over grill cabinets or any cooking appliance that is deeper than 24"



item-code	
36"H	LOHD4336-25
	LOHD4336-31
	LOHD5536-25
42"H	LOHD5536-31
	LOHD4342-25
	LOHD4342-31
48"H	LOHD5542-25
	LOHD5542-31
	LOHD4348-25
48"H	LOHD4348-31
	LOHD5548-25
	LOHD5548-31



Design Considerations:

- The drawings show a Louver hood with crown moldings attached.
- The crown molding is supplied loose and fitted on site.

Species available: CypressKast



Picture: Cabinet Genies

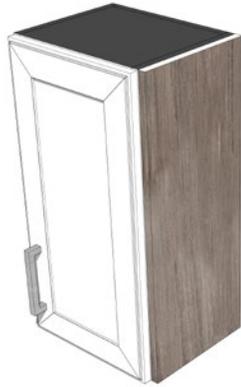


panels, fillers
& pilasters



applied resin finished end panels

Wall Finished End – Applied



C T

item-code	species*
WFEA1218L	C,T
WFEA1218R	C,T
WFEA1224L	C,T
WFEA1224R	C,T
WFEA1230L	C,T
WFEA1230R	C,T
WFEA1236L	C,T
WFEA1236R	C,T
WFEA1242L	C,T
WFEA1242R	C,T
WFEA1248L	C,T
WFEA1248R	C,T
WFEA1254L	C
WFEA1254R	C
WFEA1542L	C
WFEA1542R	C
WFEA1260L	C
WFEA1260R	C

Base Finished End – Applied



C T

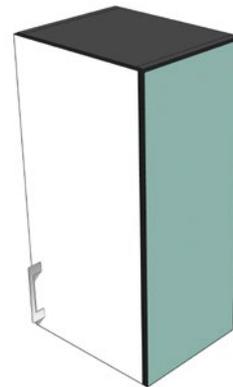
item-code	species*
BFEA2430L	C,T
BFEA2430R	C,T
BFEA2830L	C,T
BFEA2830R	C,T
BFEA3230L	C,T
BFEA3230R	C,T

Design Considerations:

- ¾" thick cabinet depth resin panel finished on face and 1 long edge and applied to cabinet

applied euro finished end panels

Wall Finished End – Applied



E

item-code
WFEA1218EUROL
WFEA1218EUROR
WFEA1224EUROL
WFEA1224EUROR
WFEA1230EUROL
WFEA1230EUROR
WFEA1236EUROL
WFEA1236EUROR
WFEA1242EUROL
WFEA1242EUROR
WFEA1248EUROL
WFEA1248EUROR
WFEA1254EUROL
WFEA1254EUROR
WFEA1542EUROL
WFEA1542EUROR
WFEA1260EUROL
WFEA1260EUROR

Base Finished End – Applied



E

item-code
BFEA2430EUROL
BFEA2430EUROR
BFEA2830EUROL
BFEA2830EUROR
BFEA3230EUROL
BFEA3230EUROR

Design Considerations:

- ½" thick Euro panel applied to cabinet
- Panel is flush with door front extending the full depth of the cabinet

loose resin finished end panels

Wall Finished End - Loose



C **T**

item-code	species*
WFEL1218	C,T
WFEL1224	C,T
WFEL1230	C,T
WFEL1236	C,T
WFEL1242	C,T
WFEL1248	C,T
WFEL1254	C
WFEL1260	C

Base Finished End - Loose



C **T**

item-code	species*
BFEL2430	C,T
BFEL2830	C,T
BFEL3230	C,T
BFEL2436	C,T
BFEL2836	C,T
BFEL3236	C,T

Tall Finished End - Loose



C

item-code
TFEL1296
TFEL1896
TFEL2196
TFEL2496

euro panel

1/2" Thick Phenolic Resin (HPL) Panel



E

item-code
EUROCUSTPNL

Design Considerations:

- 1/2" thick Euro panel at variable width and height
- Grain direction (where applicable) matches the direction of the grain in the room
- Finished on front and back with ebony edge
- Check catalog specifications for cutting and bonding Euro panel

Design Considerations:

- 3/4" thick wall cabinet depth resin panel finished on face and 1 vertical edge
- Ships loose

Species available: **C** CypressKast **T** TeakKast **E** Euro (NEW PRODUCT LINE, see door style specifications on page 9)

* **Note:** Panels are NOT rigid and must be adhered to PVC cabinetry components using a Polyurethane adhesive like NP1 or PL Premium.



3/4" thick resin panels

3/4" Thick Resin Panel



C T

item-code	species*
13"W	
FP1330	C,T
FP1336	C,T
FP1342	C,T
FP1396	C,T
FP13120	C

Design Considerations:

- 3/4" thick resin panel finished on face and 1 long edge



C T

item-code	species*
30"W	
FP3030	C,T
FP3036	C,T
FP3042	C
FP3096	C
FP30120	C
48"W	
FP4836	C,T
FP4842	C
60"W	
FP6036	C
FP6042	C

Design Considerations:

- 3/4" thick resin panel finished on face and 2 vertical edges

3/4" Resin Panel with V-Grooves



C T

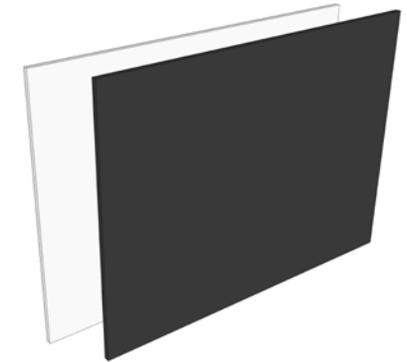
item-code	species*
PCVG2430	C
PCVG2436	C
PCVG2442	C
PCVG3049	T
PCVG2496	C

Design Considerations:

- 3/4" thick with lap joints on long edges
- V-grooves spaced 6" from center to center
- Available in all Paint, Stain and Weathered finishes

pvc panels

Black & White PVC



item-code
PVC PANEL 2436
PVC PANEL 4836
PVC PANEL 396
PVC PANEL 696
PVC PANEL 1296
PVC PANEL 2496
PVC PANEL 3096
PVC PANEL 3696

Design Considerations:

- 3/4" thick PVC panel
- PVC color will match cabinet box construction
- Used as a structural component and MUST be covered with resin if exposed to direct sunlight
- For non-listed sizes, select the next largest panel and reduce down.

appliance panels

Appliance Doors



C T E

item-code	species*
APPLPNL2430	C,T,E

Design Considerations:

- Available in custom sizes less than 24" W x 30" H
- Panels can be reduced in size at no additional cost
- 24"W x 30"H* is compatible with most under counter refrigerators
- 15"W x 30"H* is a common size for ice makers
- In most cases these standard sizes apply
- If panels are reduced, there will be a visible seam on the face
- Panels will match the door style listed in the header information

* Please note that these are recommended sizes based on our experience with most appliances.

Please refer to your manufacturer's specifications for exact requirements as we cannot guarantee the fit of our standard sized panels for all applications.

decorative overlay doors

Deco Doors



C T E

item-code	species*
DECODOOR930	C,T,E
DECODOOR1224	C,T,E
DECODOOR1230	C,T,E
DECODOOR13.530	C,T,E
DECODOOR1530	C,T,E
DECODOOR1236	C,T,E
DECODOOR16.530	C,T,E
DECODOOR1818	C,T,E
DECODOOR1536	C,T,E
DECODOOR1830	C,T,E
DECODOOR19.530	C,T,E
DECODOOR1836	C,T,E
DECODOOR2130	C,T,E
DECODOOR2430	C,T,E
DECODOOR2836	T,E
DECODOOR3036	T,E

Design Considerations:

- Resin decorative overlay doors have unfinished backs and are used in applications where they are attached to a rigid surface
- For information on installing Euro doors and panels to PVC, see page 22.

Species available: **C** CypressKast **T** TeakKast **E** Euro (NEW PRODUCT LINE, see door style specifications on page 9)

* **Note:** Panels are NOT rigid and must be adhered to PVC cabinetry components using a **Polyurethane adhesive** like NP1 or PL Premium.

panels, fillers
& pilasters



faux brick panels

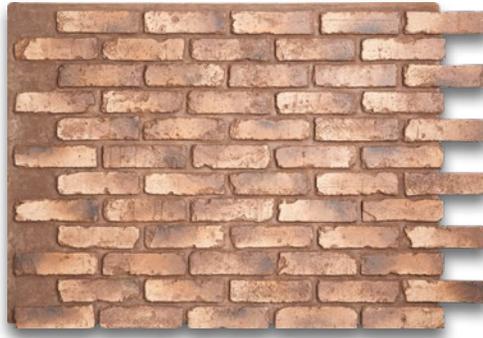
Dove White



item-code

PBRK4732-DW

Adobe Brown



item-code

PBRK4732-AB

Mountain Grey



item-code

PBRK4732-MG

Design Considerations:

- Interlocks with subsequent faux brick panels on all edges
- 3/4" thick where bricks interlock
- Total thickness = 3/4"
- Actual panel size: 47"W x 32"H
- There are no finished ends
- Resin wood fillers or posts are recommended to finish off edges
- Panels to be designed as insert panels

PRICING NOTE: Price now includes finish factors

stacked stone panels



Dove White



item-code

PSS4925-DW

Desert Sand



item-code

PSS4925-DS

Oxford Grey



item-code

PSS4925-OG

Design Considerations:

- Interlocks with subsequent stacked stone panels on all edges
- $\frac{3}{4}$ " thick where stones interlock
- Total thickness = $1\frac{1}{2}$ "
- Actual panel size: 49"W x 24 $\frac{3}{4}$ "H
- There are no finished ends
- Resin wood fillers or posts are recommended to finish off edges
- Panels to be designed as insert panels

PRICING NOTE: Price now includes finish factors



TIMELESS EARTH

THEN INDIA MON

MARTINI
TIMMONS
FALLTSCH
HUMAN ANATOMY

slab fillers



CypressKast Filler



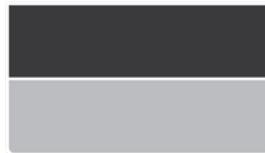
C

item-code
3"
F330
F336
F342
F396
F3108
7"
F730
F736
F742
F796
F7108

Design Considerations:

- [3" or 7"]W x ¾" thick resin filler finished on face and 2 long edges
- Total thickness = ¾"

CypressKast Filler with Backer



C

item-code
3"
FB330
FB336
FB342
FB396
FB3108
7"
FB730
FB736
FB742
FB796
FB7108

Design Considerations:

- [3" or 7"]W x ¾" thick resin filler finished on face and 2 long edges
- ¾" thick PVC backer
- Total thickness = 1 ½"

TeakKast Filler



T

item-code
3"
F330
F336
F342
F396
6"
F630
F636
F642
F696

Design Considerations:

- [3" or 6"]W x ¾" thick resin filler finished on face and 2 long edges
- Total thickness = ¾"

TeakKast Filler with Backer



T

item-code
3"
FB330
FB336
FB342
FB396
6"
FB630
FB636
FB642
FB696

Design Considerations:

- [3" or 6"]W x ¾" thick resin filler finished on face and 2 long edges
- ¾" thick PVC backer
- Total thickness = 1 ½"

Species available: **C** CypressKast **T** TeakKast **E** Euro (NEW PRODUCT LINE, see door style specifications on page 9)

* **Note:** Panels are NOT rigid and must be adhered to PVC cabinetry components using a **Polyurethane adhesive** like NP1 or PL Premium.

panels, fillers & pilasters



door match fillers

Door Match Filler



C

item-code
3"
DMF330
6"
DMF618
DMF624
DMF630
DMF636
DMF690

Design Considerations:

- [2 7/8" or 5 7/8"]W x 1" thick resin filler finished on face and all edges and includes door match edge detail all around

Door Match Filler with Backer



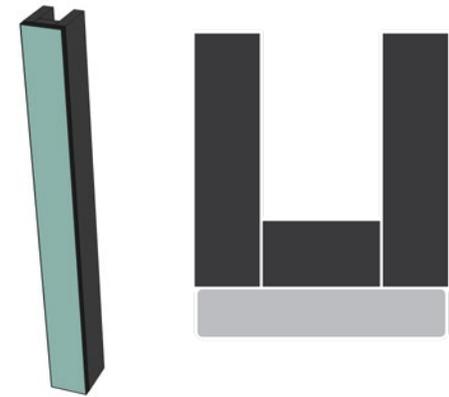
C

item-code
3"
DMFB330
6"
DMFB618
DMFB624
DMFB630
DMFB636
DMFB690

Design Considerations:

- Overall dimensions: [3" or 6"]W x 1 1/2"D
- [2 7/8" or 5 7/8"]W x 1" thick resin filler finished on face and all edges and includes door match edge detail all around
- 3/4" thick PVC backer
- Total thickness = 1 3/4"

Euro Filler with Backer



E

item-code
3"
DMFB318EURO
DMFB324EURO
DMFB330EURO
DMFB336EURO
DMFB342EURO
DMFB348EURO
DMFB354EURO
6"
DMFB618EURO
DMFB624EURO
DMFB630EURO
DMFB636EURO

Design Considerations:

- Overall dimensions: 3"W or 6"W x 3 1/2"D
- 2 7/8"W or 5 7/8"W x 1/2" thick Euro filler with 1/16" reveal all around
- Attached to a 3" W x 3"D u-shaped cabinet line matched PVC backer

corner fillers



3"W x 30"H Corner Filler



C T

item-code

CFB3330

Design Considerations:

- Overall dimensions: 4 1/2"W x 4 1/2"D x 30"H
- 3/4" thick resin fillers at 90° finished on both 3"W inside faces and both long edges
- 3/4" thick PVC backers

3"W x 36"H
Outside Corner Filler



C T

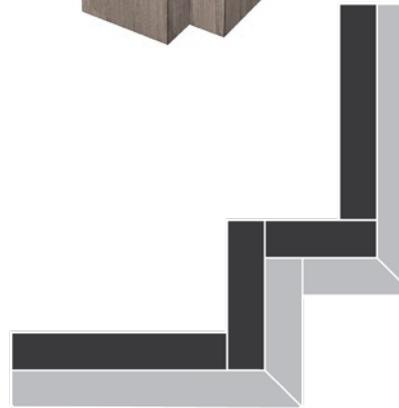
item-code

CF3336

Design Considerations:

- Overall dimensions: 3"W x 3"W x 36"H
- 3/4" thick resin fillers at 90° (inverted) finished on both 3"W outside faces and both long edges
- Especially useful for hiding corner joints on islands and peninsulas

3"W x 36"H Corner Filler



C T

item-code

FOL3336

Design Considerations:

- Overall dimensions: 10 3/4"W x 10 3/4"D x 36"H
- 3"W x 3"W x 3/4" thick resin fillers at 90° finished on all four faces
- 3/4" thick PVC backers

Euro 3"W x 30"H Corner Filler



E

item-code

CFB3330EURO

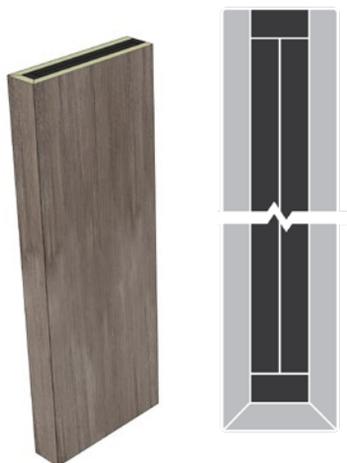
Design Considerations:

- Overall dimensions: 4 1/4"W x 4 1/4"D x 30"H
- 1/2" thick Euro corner filler at 90° finished on both 3"W inside faces with ebony edge and 3/4" thick PVC backers



base pilasters

Base Pilaster 'A'



C T

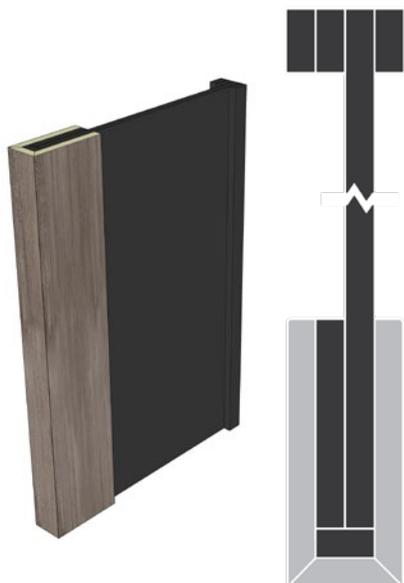
item-code

- BPA336-7
- BPA336-13
- BPA336-25
- BPA336-29
- BPA336-33

Design Considerations:

- 3"W x [7", 13", 25", 29" or 33"]D x 36"H
- Finished on 3"w face and both sides

Base Pilaster 'A' EXT



C T

* Extended PVC to support countertop between appliances.

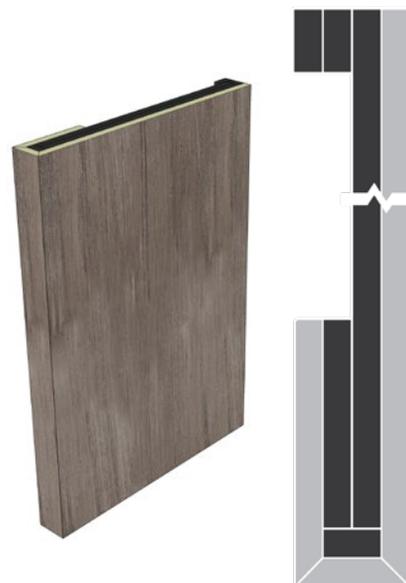
item-code

- BPA336-7-PVC25X
- BPA336-7-PVC29X

Design Considerations:

- 3"W x [25" or 29"]D x 36"H
- 7" resin return with PVC extension to support countertop between appliances
- Finished on 3"w face and both 7" resin return sides

Base Pilaster 'B'



C T

item-code

- BPB336-13R
- BPB336-13L
- BPB336-25R
- BPB336-25L
- BPB336-29R
- BPB336-29L
- BPB336-33R
- BPB336-33L

Design Considerations:

- 3"W x [13", 25", 29" or 33"]D x 36"H
- Finished on 3"w face and two sides (including 7" resin return)

Base Pilaster 'B' Slim



C T

item-code

- BPB1.536-13R
- BPB1.536-13L
- BPB1.536-25R
- BPB1.536-25L
- BPB1.536-29R
- BPB1.536-29L
- BPB1.536-33R
- BPB1.536-33L

Design Considerations:

- 1 1/2"W x [13", 25", 29" or 33"]D x 36"H
- Finished on two sides and one 7" resin return



Base Pilaster 'C' (resin return)



C T

item-code

- BPC336-7R RSN
- BPC336-7L RSN
- BPC336-13R RSN
- BPC336-13L RSN
- BPC336-25R RSN
- BPC336-25L RSN
- BPC336-29R RSN
- BPC336-29L RSN
- BPC336-33R RSN
- BPC336-33L RSN

Design Considerations:

- 3"W x [7", 13", 25", 29" or 33"] D x 36"H
- Finished on 3"w face, side return and long inside edge

Base Pilaster 'C' (PVC return)



C T

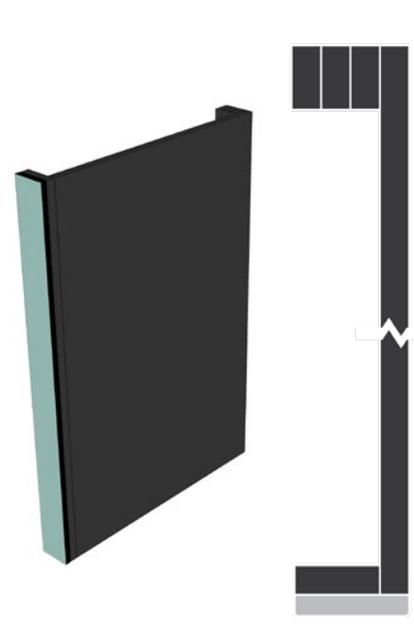
item-code

- BPC336-7R PVC
- BPC336-7L PVC
- BPC336-13R PVC
- BPC336-13L PVC
- BPC336-25R PVC
- BPC336-25L PVC
- BPC336-29R PVC
- BPC336-29L PVC
- BPC336-32R PVC
- BPC336-32L PVC

Design Considerations:

- 3"W x [7", 13", 25", 29" or 33"] D x 36"H
- Finished on 3"w face and both long edges

Base Pilaster 'C' Euro (PVC return)



E

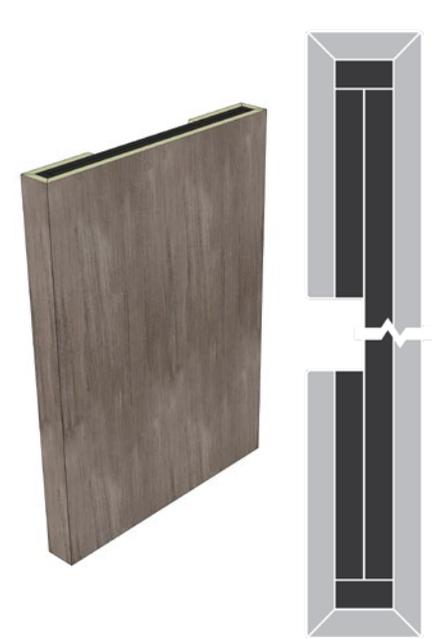
item-code

- BPCEURO336-6.625R PVC
- BPCEURO336-6.625L PVC
- BPCEURO336-12.625R PVC
- BPCEURO336-12.625L PVC
- BPCEURO336-24.625R PVC
- BPCEURO336-24.625L PVC
- BPCEURO336-28.625R PVC
- BPCEURO336-28.625L PVC
- BPCEURO336-32.625R PVC
- BPCEURO336-32.625L PVC

Design Considerations:

- 3"W x [6 5/8", 12 5/8", 24 5/8", 28 5/8" or 32 5/8"] D x 36"H
- Finished on 3"w face

Base Pilaster 'D'



C T

item-code

- BPD336-26L
- BPD336-26R
- BPD336-30L
- BPD336-30R
- BPD336-34L
- BPD336-34R

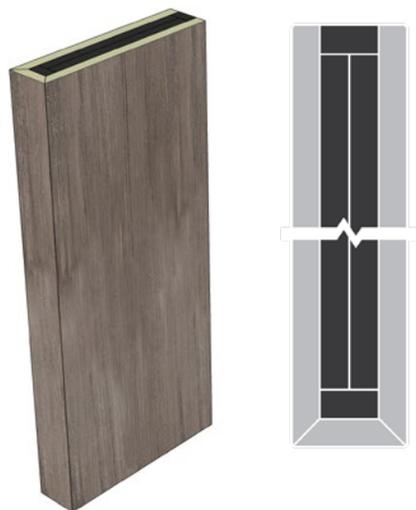
Design Considerations:

- 3"W x [26", 30" or 34"] D x 36"H
- Finished on both 3"w faces, side panel and both 7" resin returns



wall pilasters

Wall Pilaster 'A'



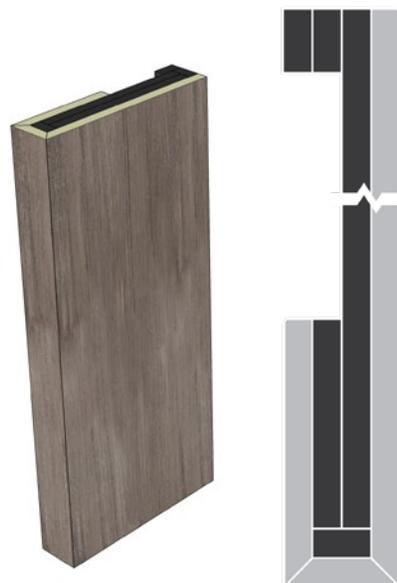
C T

item-code	species*
WPA330-7	C,T
WPA330-13	C,T
WPA336-7	C,T
WPA336-13	C,T
WPA342-7	C
WPA342-13	C
WPA348-7	C
WPA348-13	C
WPA354-7	C
WPA354-13	C

Design Considerations:

- 3"W x [7" or 13"]D x [30", 36", 42", 48" or 54"]H
- Finished on 3"w face and both sides

Wall Pilaster 'B'



C T

item-code	species*
WPB330-13R	C,T
WPB330-13L	C,T
WPB336-13R	C,T
WPB336-13L	C,T
WPB342-13R	C
WPB342-13L	C
WPB348-13R	C
WPB348-13L	C
WPB354-13R	C
WPB354-13L	C

Design Considerations:

- 3"W x 13"D x [30", 36", 42", 48" or 54"]H
- Finished on 3"w face and two sides (including 7" resin return)

Wall Pilaster 'C' (resin return)



C T

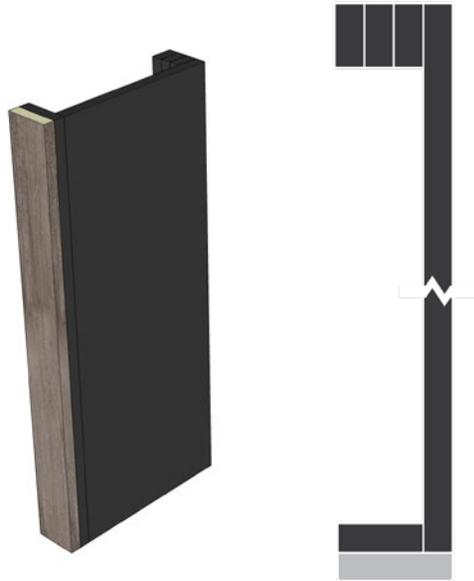
item-code	species*
WPC330-13R RSN	C,T
WPC330-13L RSN	C,T
WPC336-13R RSN	C,T
WPC336-13L RSN	C,T
WPC342-13R RSN	C
WPC342-13L RSN	C
WPC348-13R RSN	C
WPC348-13L RSN	C
WPC354-13R RSN	C
WPC354-13L RSN	C

Design Considerations:

- 3"W x 13"D x [30", 36", 42", 48" or 54"]H
- Finished on 3"w face, side return and long inside edge



Wall Pilaster 'C' (PVC return)



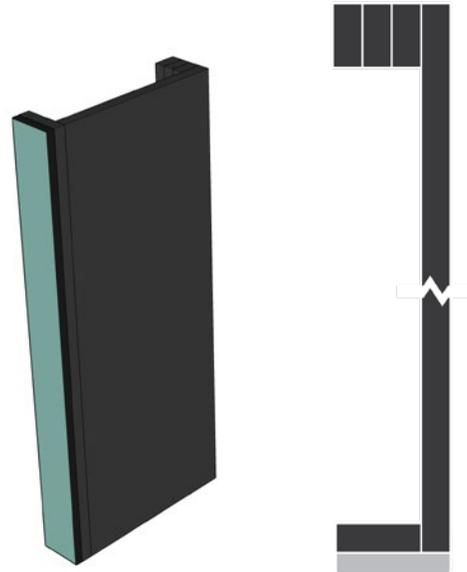
C T

item-code
WPC330-13R PVC
WPC330-13L PVC
WPC336-13R PVC
WPC336-13L PVC
WPC342-13R PVC
WPC342-13L PVC
WPC348-13R PVC
WPC348-13L PVC
WPC354-13R PVC
WPC354-13L PVC

Design Considerations:

- 3"W x 13"D x [30", 36", 42", 48" or 54"]H
- Finished on 3"w face and both long edges

Wall Pilaster 'C' Euro (PVC return)

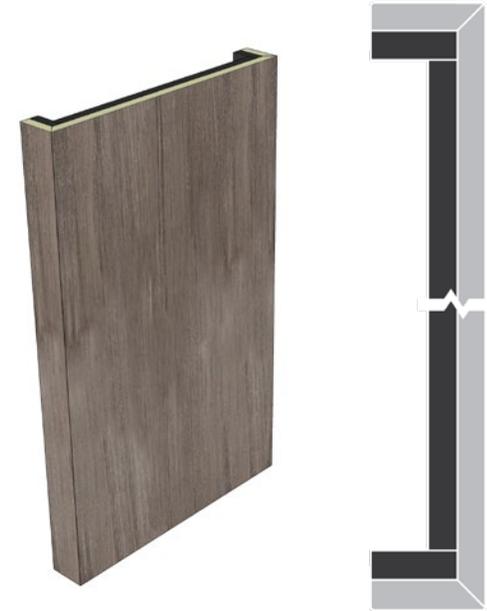


item-code
WPCEURO330-12.625R PVC
WPCEURO330-12.625L PVC
WPCEURO336-12.625R PVC
WPCEURO336-12.625L PVC
WPCEURO342-12.625R PVC
WPCEURO342-12.625L PVC
WPCEURO348-12.625R PVC
WPCEURO348-12.625L PVC
WPCEURO354-12.625R PVC
WPCEURO354-12.625L PVC

Design Considerations:

- 3"W x 12 5/8"D x [30", 36", 42", 48" or 54"]H
- Finished on 3"w face

Wall Pilaster 'P'



C T

item-code	species*
WPP330-22-RSN	C,T
WPP330-26-RSN	C,T
WPP348-22-RSN	C
WPP348-26-RSN	C

Design Considerations:

- 3"W x [22" or 26"]D x [30" or 48"]H
- Finished on both 3"w faces, side return and both inside long edges



tall pilasters

Tall Pilaster 'A'



item-code

TPA396-7

TPA396-13

TPA396-25

Design Considerations:

- 3"W x [7", 13" or 25"]D x 96"H
- Finished on 3"w face and both sides

Tall Pilaster 'B'



item-code

TPB396-13R

TPB396-13L

TPB396-25R

TPB396-25L

Design Considerations:

- 3"W x [13" or 25"]D x 96"H
- Finished on 3"w face and two sides (including 7" resin return)





Tall Pilaster 'C' (resin return)



C

item-code

TPC396-13R RSN

TPC396-13L RSN

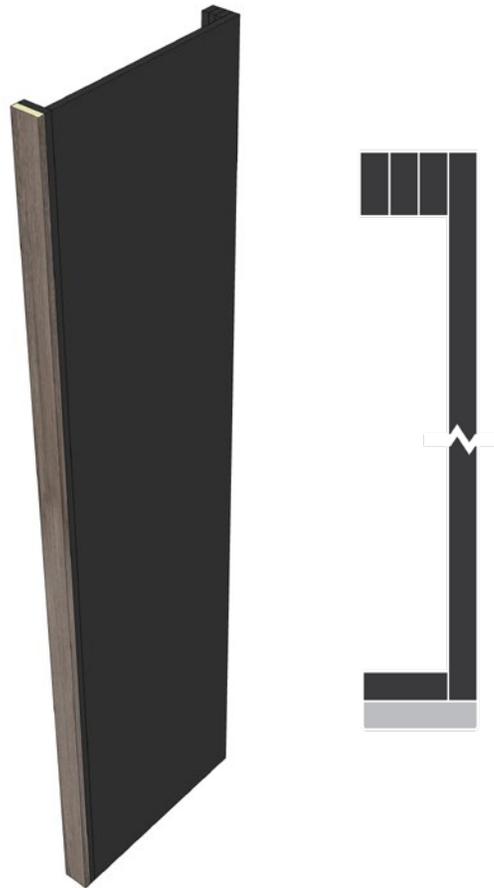
TPC396-25R RSN

TPC396-25L RSN

Design Considerations:

- 3"W x [13" or 25"]D x 96"H
- Finished on 3"w face, side return and long inside edge

Tall Pilaster 'C' (PVC return)



C

item-code

TPC396-13R PVC

TPC396-13L PVC

TPC396-25R PVC

TPC396-25L PVC

Design Considerations:

- 3"W x [13" or 25"]D x 96"H
- Finished on 3"w face and both long edges

Tall Pilaster 'P'



C

item-code

TPP396-22-RSN

TPP396-26-RSN

TPP3120-22-RSN

TPP3120-26-RSN

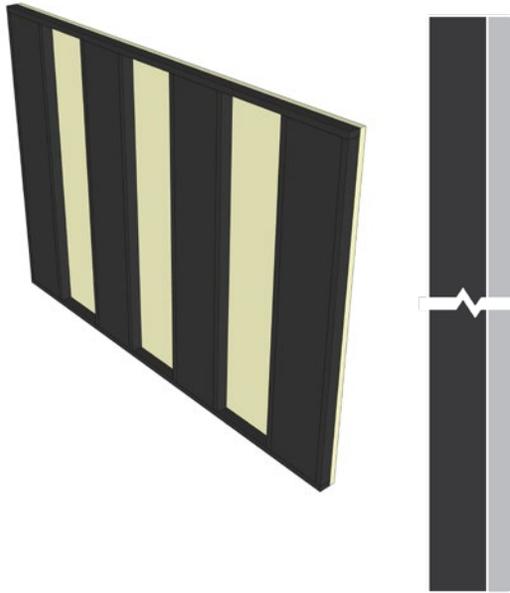
Design Considerations:

- 3"W x [22" or 26"]D x [96" or 120"]H
- Finished on both 3"w faces, side return and both inside long edges



raised counter walls

Raised Bar Wall



C T

item-code

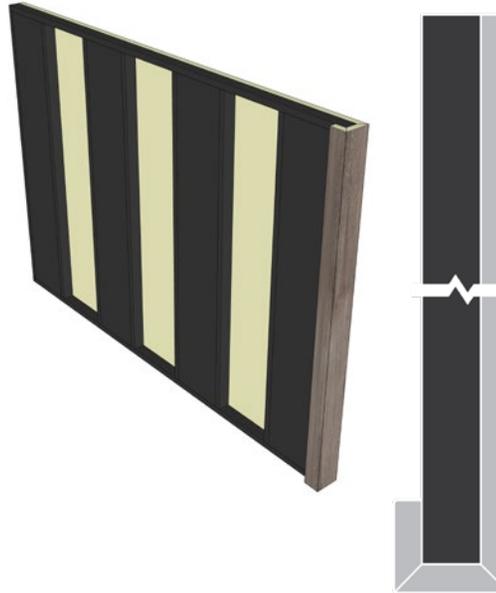
RBW42

RBWVG42

Design Considerations:

- 42"H (please specify lower if required)
- To be installed on back of base cabinets
- Price per linear inch of wall length
- Minimum length is 20"
- Maximum length is 60" but may be extended by using additional Raised Bar Walls
- These do not have End Caps and are to be used as internal wall pieces
- Wall is 2 1/4" wide at the ribs
- Can be built with V-groove panels
- V-groove walls should be ordered 24" to retain lap-joint

Raised Bar Wall With End Cap



C T

item-code

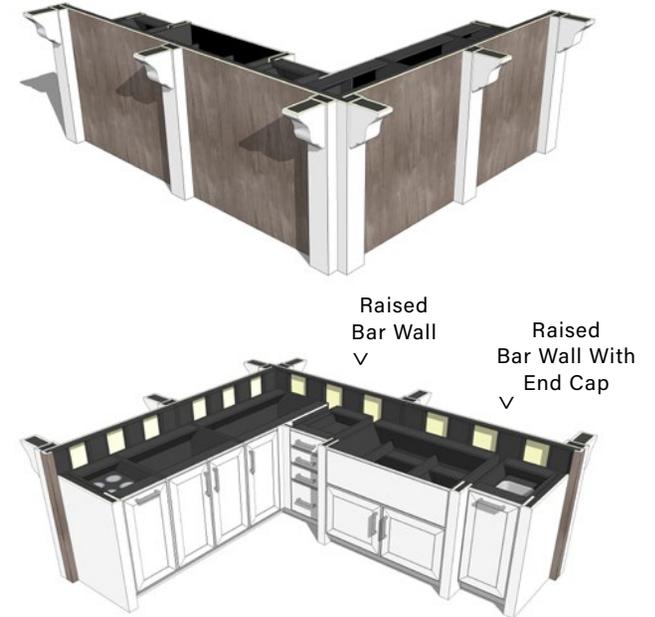
RBWEC42

RBWECVG42

Design Considerations:

- 42"H (please specify lower if required)
- To be installed on back of base cabinets
- Price per linear inch of wall length
- Minimum length is 20"
- Maximum length is 60" but may be extended by using additional Raised Bar Walls
- End cap is 3" wide with a 2" return
- Wall is 2 1/4" thick at the ribs
- Can be built with V-groove panels
- V-groove walls with end caps should be ordered 21"-23" to retain lap-joint

* Raised Bar Walls have been designed to allow easier installation of raised counter tops:



Features and considerations

- Raised bar walls need to be securely attached to the cabinets to provide a solid base for the counter tops
- Posts are used to cover the joints between the finished panels. Corbels can be attached to these to support the bar counter tops
- Backsplash should be attached above the base cabinets after counter has been installed
- End Cap Walls have a 2" return that will add to the length of the wall at the end of the cabinet run
- If designing an L-shaped configuration, allow 2 1/4" behind the cabinets when calculating the raised bar wall lengths needed
- Bar walls ship with 3/4" thick PVC spacers (if required for installation)



Picture: Open Door Building Solutions



moldings



shelves

3"H Floating Shelf
with No Finished Ends



C T

item-code

FSH1224

FSH1230

FSH1236

Dimensions:

- 12"D x 3"H

Widths available:

- 24"W, 30"W & 36"W

Design Considerations:

- Unfinished ends
- PVC framework is installed on wall, then the resin cover slips over-top of PVC
- PVC frame is shipped loose inside resin cover
- Shelf is reinforced with an aluminum L-profile for additional strength
- Additionally shelf has concealed L-brackets to reduce shelf sag

3"H Floating Shelf
with Finished Ends



C T

item-code

FSHFE1224

FSHFE1230

FSHFE1236

Dimensions:

- 12"D x 3"H

Widths available:

- 24"W, 30"W & 36"W

Design Considerations:

- Finished ends
- PVC framework is installed on wall, then the resin cover slips over-top of PVC
- PVC frame is shipped loose inside resin cover
- Shelf is reinforced with an aluminum L-profile for additional strength
- Additionally shelf has concealed L-brackets to reduce shelf sag



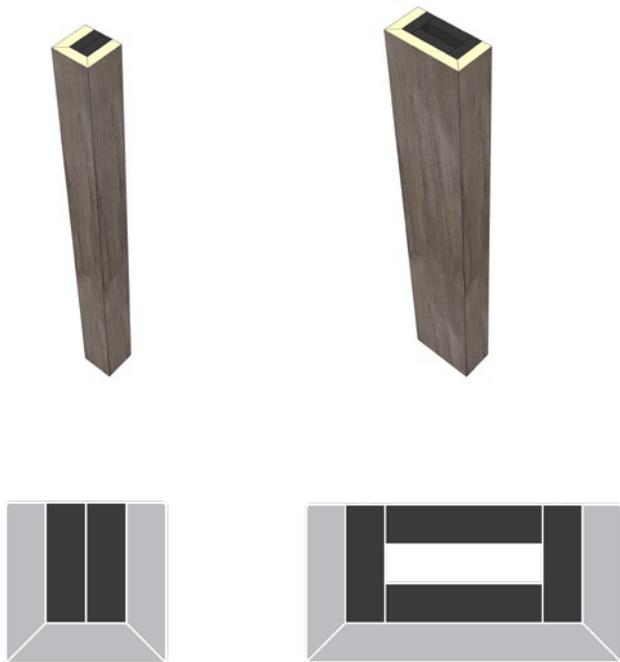
Picture: Four Seasons Outdoor Kitchen & Bar Design

Species available: **C** CypressKast **T** TeakKast **E** Euro (NEW PRODUCT LINE, see door style specifications on page 9)

*Note: Moldings are NOT rigid and must be adhered to PVC cabinetry components using a Polyurethane adhesive like NP1 or PL Premium.



3-Sided Post



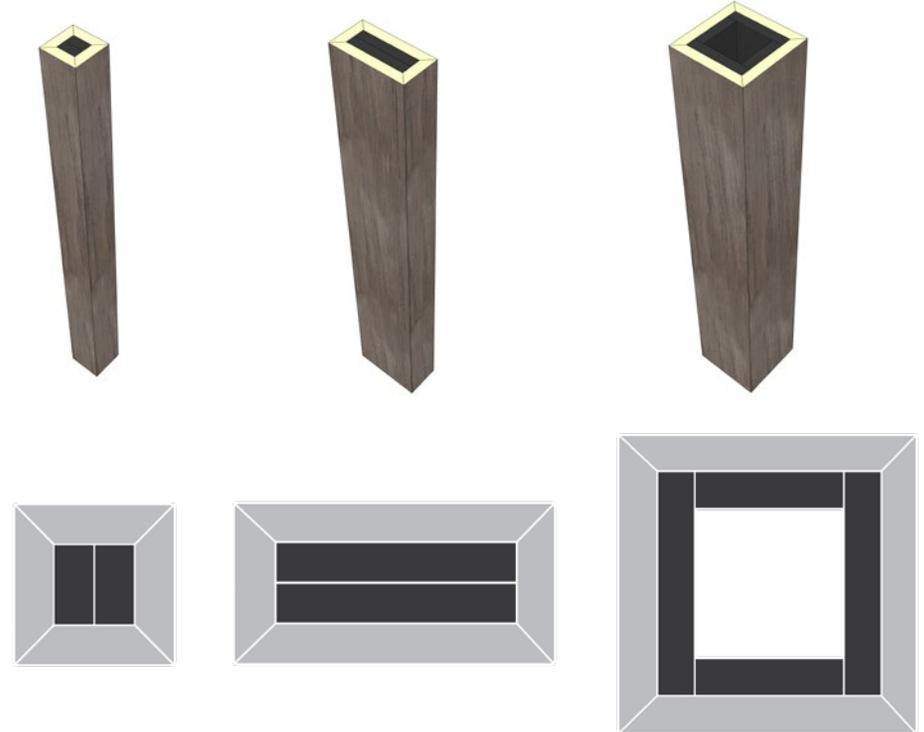
C T

- item-code
- PST3S-3336
- PST3S-6330
- PST3S-6336
- PST3S-6342
- PST3S-6354
- PST3S-6396

Design Considerations:

- Either 3" or 6" W at 3"D

4-Sided Post



C T

- item-code
- PST4S-3336
- PST4S-3342
- PST4S-6336
- PST4S-6342
- PST4S-6636
- PST4S-6642

Design Considerations:

- Available in 3" and 6" widths



brackets

Curled Bracket



C T

item-code

Bracket C

Design Considerations:

- 8"D x 10"H x 5"W
- PVC support is mounted to the wall and decorative molded resin corbel slips over-top

Straight Bracket



C

item-code

Bracket S

Design Considerations:

- 8"D x 10"H x 3"W
- Angled edges are profiled
- PVC support is mounted to the wall and fabricated resin corbel slips over-top

crown

Crown Molding



C

item-code

CRWN96

Design Considerations:

- 3 1/2"D x 3 1/2"H x 96"W
- Finished on the face only

Crown Molding with Return



C

item-code

CRWNR96

Design Considerations:

- 3 1/2"D x 3 1/2"H x 96"W
- Return is PVC and is 1 3/4"D
- Finished on the face only
- The exposed bottom edge of the return will be covered with door matching edge tape

decorative moldings



Decorative Rail



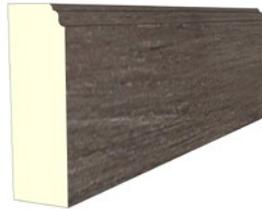
item-code

DRM396

Design Considerations:

- 1"D x 3"H x 96"W
- Finished on the face and both long edges

Light Valance



item-code

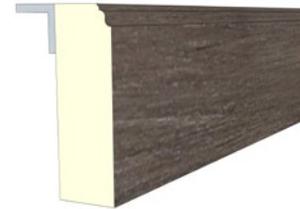
LR396

Design Considerations:

Resin Rail:

- ¾"D x 3"H x 96"W
- Finished on the face and 2 long edges

Light Valance with Aluminum Support



item-code

LRA396

Design Considerations:

Resin Rail:

- ¾"D x 3"H x 96"W
- Finished on the face and 2 long edges

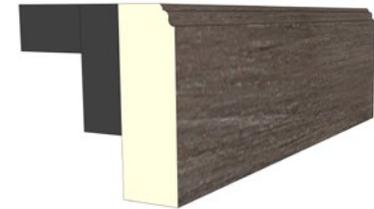
Aluminum Backer:

- ¾"D x ¾"H x 96"W

This item is **REQUIRED** for the following cabinets:

- TVBF2 - WM (all sizes)

Light Valance with PVC Backer



item-code

LRPVC396

Design Considerations:

Resin Rail:

- ¾"D x 3"H x 96"W
- Finished on the face and 2 long edges

90° PVC Backer:

- 2"D x 2"H x 96"W



Decorative Shoe



item-code

DSM196

Design Considerations:

- 1"D x 1"H x 96"W
- Finished on the face and 1 long edge

Insert Frame Molding



item-code

IFM96

Dimensions:

- 1 3/8" x 2" x 3/4"TH x 96"L
- Made of Resin
- Finished on 3 sides
- Order to trim around suspended cabinets that are used as insert cabinets

planks

Ship Lap V-Groove Plank



item-code

CP36

CP42

CP96

CP144

Dimensions:

- 3/4"D x 6"H

Widths available:

- 36"W, 42"W, 96"W & 144"W

Design Considerations:

- Can be used for complete ceiling or wall applications to match outdoor cabinetry
- Finished on the face and 2 long edges
- Can be used to cover tight radius structure applications

furniture bases

6"H Furniture Base



C

item-code

FBM696

Design Considerations:

- 1/2"D x 6"H x 96"W
- Manufactured at 6"H to allow for scribing to match rain pitch of deck
- Finished on the face and 1 long edge

6"H Furniture Base with Return



C

item-code

FBMR696

Design Considerations:

- 2 1/4"D x 6"H x 96"W
- Manufactured at 6"H to allow for scribing to match rain pitch of deck
- Finished on the face and 1 long edge

toe kick

CypressKast Toe Kick



C

item-code

NK596

NK5108

NK796

NK7108

Design Considerations:

- 3/4"D x 5"H or 7"H x 96"W
- Finished on the face and 2 long edges

TeakKast Toe Kick



T

item-code

NK696

Design Considerations:

- 3/4"D x 6"H x 96"W
- Finished on the face and 2 long edges





Euro Toe Kick with Vertical Grain



E

item-code

NK672EURO-V

Design Considerations:

- 1/2"D x 6"H x 72"W
- Grain direction is vertical
- Finished on front and back with ebony edge
- For information on bonding Euro toe kick to PVC, see page 22

Euro Toe Kick with Horizontal Grain



E

item-code

NK696EURO-H

Design Considerations:

- 1/2"D x 6"H x 96"W
- Finished on front and back with ebony colored edge
- For information on bonding Euro toe kick to PVC, see page 22

PVC Toe Kick



item-code

NK796PVC

Design Considerations:

- 3/4"D x 7"H x 96"W
- Cabinet line matched PVC
- Used as a structural component and **MUST** be covered with resin if exposed to direct sunlight



accessories
& hardware



accessories

Touch Up Kit



item-code

TOUCH UP KIT

Camlock for Door/Drawer



item-code

CAMLOCK

- Stainless steel camlock for doors or drawers
- Priced per lock
- Elbow latch is required on cabinets with 2 doors
- Each keyed differently

Elbow Latch



item-code

ELBOW LATCH

- Stainless steel elbow latch
- Priced per latch
- Installed on top of base cabinet doors and bottom of wall cabinet doors

Sealed Magnetic Catch



item-code

MAGNETIC CATCH

- Sealed catch for doors and drawers
- Set includes magnet and stainless steel plate
- Available in black or white to match cabinet box



NK Drill-in Push



item-code

NKPUSH

- Allows for spring-loaded opening of doors and drawers without handles
- Only works with motion hinges and soft-close drawer slides
- Concealed in cabinet gable or stretcher
- Adjustable standoff
- Available in black or white to match cabinet box

Slide-Out Trays



item-code

SOT9

SOT10.5

SOT12

SOT13.5

SOT15

SOT16.5

SOT18

SOT19.5

SOT21

SOT24

SOT27

SOT30

SOT33

SOT36

item-code

SOT9-8in

SOT10.5-8in

SOT12-8in

SOT13.5-8in

SOT15-8in

SOT16.5-8in

SOT18-8in

SOT19.5-8in

SOT21-8in

SOT24-8in

SOT27-8in

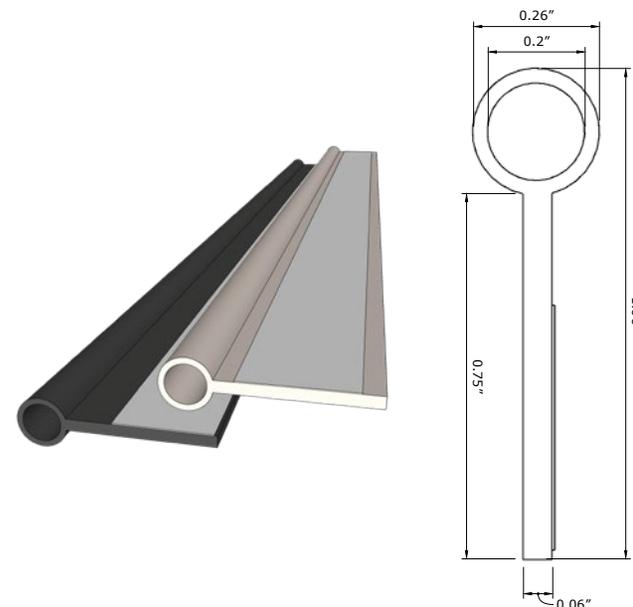
SOT30-8in

SOT33-8in

SOT36-8in

- The item-code correlates to the size of the base cabinet, not the overall slide out tray width
- 4"H or 8"H PVC slide out tray with a scoop detail on the front
- Installed into cabinet with 100% stainless steel full extension glides
- Front, sides and back panels are 1/2" thick, floor is 3/4" thick.

Weather Seal Gasket



user-code

WSGASKET

WSGASKETWH

- 60 Duro EPDM weather seal with pressure sensitive adhesive
- Can be applied to drawer and door cabinets
- Use mechanical fasteners like staples to improve seal integrity
- When installed, bulb compresses to $\pm 0.125"$, so drawer tracks will need to be adjusted $\frac{1}{8}"$ back to compensate for this (not necessary for Contempo/Euro as doors/drawers are set up for $\frac{1}{8}"$ bumpers already)
- Door hinges may also require a minor adjustment
- Available in black or white



Adjustable Counter Bracket



item-code

BRKT8"

BRKT10"

BRKT12"

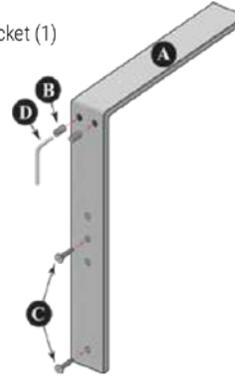
Installation Kit and Requirements

Hardware Included:

- A - Floating Surface Adjustable Bracket (1)
- B - Allen head set screws (2)
- C - Phillips head wood screws (2)
- D - Allen wrench (1)

Tools Required:

- Phillips screw driver
- 1/8" drill bit
- Caulk
- Router
- Wood chisel



Bracket Installation Requirements:

- Wall thickness between 3/4" - 4" (add material if < 3/4")
- Must be placed directly under seams in countertop
- Used for overhangs between 8" and 18"

- Designed to allow easier installation of floating surfaces
- Full installation instructions included with product
- Includes required fasteners
- Manufactured by Steel Design Solutions using American-made structural steel (1/4" thick)
- Powder coated to guard against corrosion. Can safely be used outdoors without the threat of rust as long as the powder coating is not damaged
- Warranty covered by a limited 12 Month Manufacturers Warranty
- The bracket size is determined by the wall thickness and overhang length. See Table below:

OVERHANG LENGTH

WALL THICKNESS	8"	9"	10"	11"	12"	13"	14"	15"	16"
3/4"	8"	8"	8"	10"	10"	10"	12"	12"	12"
3"	10"	10"	10"	12"	12"	12"			

- Generally, you will need one bracket every 12-18". As a rule-of-thumb, use 2 brackets for 24-28", 3 brackets for 29-48", 4 brackets for 49-68", 5 brackets for 69-88" and 6 brackets for 89-108"



hardware



316 Stainless Steel Radius Pull

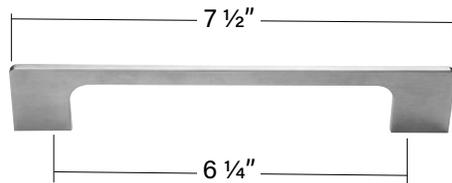


item-code

XL-JSR135TT

- Contemporary 5 1/4" stainless steel pull with ultimate corrosion resistance
- Screws included

304 Stainless Steel Low Profile Pull

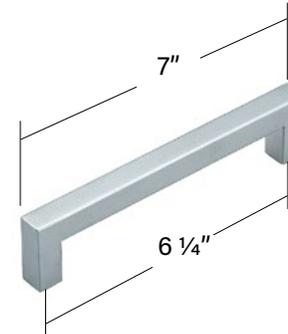


item-code

DSI-110-160

- Sleek contemporary 7 1/2" stainless steel low profile pull handle
- Screws included

304 Stainless Steel Square Pull

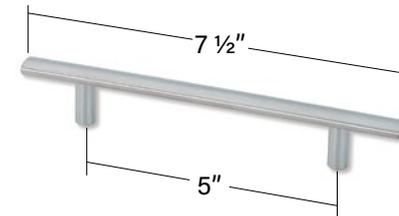


item-code

KPH-160

- Contemporary 7" stainless steel square pull handle
- Screws included

304 Stainless Steel Oval T Bar



item-code

7014

- Contemporary 7 1/2" stainless steel oval pull handle
- Brushed finish
- Screws included

* No hardware sold separately.





Picture: Designs Living Pirch



modifications



structural modifications

Depth Adjustment



* Custom width and height modifications NOT available.

INCREASE DEPTH

item-code	up-charge
DEPTH INCREASE	20%

- Max depth = 32"D.
- Max TV cabinet depth = 12"D
- Drawer box depths do not change if depth of cabinet is increased

DECREASE DEPTH

item-code	up-charge
DEPTH DECREASE	0%

- Minimum depth with drawers = 12"D
- Minimum depth without drawers but with doors = 5"D

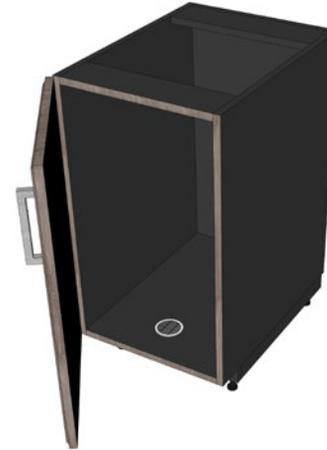
Cabinet Front Only



item-code	up-charge
CAB FRNT ONLY	20%

- PVC frame is 4"D (to allow for hinges)
- Black PVC cannot be exposed to direct sunlight
- Not available for cabinets with drawers

Add Vent to Cabinet



item-code
ADD VENT

- Adds a vent to the floor of a base cabinet

Add a Drawer Partition



item-code
DRAWER DIVIDER

- Inserts a 1/2" thick cabinet-line match PVC front-to-back partition into the drawer box
- Partition(s) will be evenly spaced within the drawer
- Priced per partition



Picture: Jeffrey A. Davis Photography, Inc



sales
resources



printed sales resources

Package NatureKast Brochures



item-code

BROCHURES 25

BROCHURES 50

- Tri-fold to 11" x 8 1/2"
- Litho print on heavy stock with soft-touch AQ
- Luxurious brochure for showrooms and maximum impact opportunities

Package NatureKast Leaflets



item-code

LEAFLETS 50

LEAFLETS PKG 100

- Tri-fold letter size to 6"W x 6"H
- Litho print on heavy stock with soft-touch AQ
- Great for show hand-outs and maildrops

NatureKast Catalog 2019



item-code

NATUREKAST CATALOG 2019

- 136 full-color pages
- Letter size to 11"W x 8 1/2"H
- Litho print with soft-touch AQ cover

sample resources



Colour Block Set with Contempo Door



item-code

COLOR BLOCK SET

Included in Kit:

- Set of 23 samples
- Four 12" x 12" half Louver doors with the Weathered finishes
- One 12" x 12" Contempo door with aluminum rail
- Ten CypressKast color 3" x 6" blocks:
 - Two painted blocks
 - Six Stain & Glaze blocks
 - Two Weathered Finish blocks
- Five new TeakKast Color blocks (3" x 6" on a chain)
- Three Contempo frame samples (2" x 4" on a chain)
- Please check DealerNet for latest sample kit available

Upgrade to 2017 Colour Block Set



item-code

UPGRADEKIT2017

Included in Kit:

- One 12" x 12" Contempo door with aluminum rail
- Three new CypressKast color blocks (3" x 6")
- Five new TeakKast color blocks (3" x 6" on a chain)
- Three Contempo frame samples (2" x 4" on a chain)
- Sticker to rename "Cypress" to "Nutmeg"
- NatureKast 2019 Catalog
- Instruction sheet

Four Sample Doors



item-code

4 DOOR SAMPLE SET

- Set of four sample doors
 - 12"W x 24"H
- Door set includes:
- Louver door (Weathered Dockside)
 - Shaker door (Espresso)
 - Slab door (Raven Ash)
 - Contempo door (Arctic Slate with matte black aluminum rail)



showroom for the road

Euro Sample Set with Stand



item-code

EURO SAMPLE SET

Included in Set:

- One 8" x 8" Wood Decor sample door – ½" thick and finished both sides with characteristic ebony edge and ⅓" micro-chamfer
- Four 3 ½" x 3 ½" Wood Decor finish samples finished front side only
- Four 3 ½" x 3 ½" Pure Accent finish samples finished front side only
- Branded table display stand

Other considerations:

- Euro is an exclusive line, so please contact your rep if need more information or wish to carry this line

Suitcase Door & Drawer Cabinet



item-code

SUITCASE DISPLAY

Design Considerations:

- Effective as a take-anywhere showroom
- Cabinet box is 15"W x 6"H x 18"D
- Black PVC box with adjustable leg levelers
- Weathered Graphite drawer front
- Louver Door on top of cabinet
- Weathered Graphite finished end panel on 1 Side

Mini Base Door & Drawer Cabinet



item-code

MINI BASE CAB

Design Considerations:

- Effective as a take-anywhere showroom
 - Cabinet box is 15"W x 24"H x 14"D
 - Black PVC box with adjustable leg levelers
 - Weathered Graphite Drawer Front & Louver Door
 - Weathered Graphite finished end panels
 - Includes handles
- Shelves
- 1 adjustable shelf



outside
the box



a game-changer...

The Ultimate Outdoor Game Cabinet:
Introduced at KBIS & HPBA 2019

 NatureKast® Weatherproof Cabinetry transforms your backyard into an extension of the home. Our cabinets offer the functionality and allure of a high-end custom indoor kitchen, while withstanding any weather thrown at it. Now, we present The Ultimate Outdoor Game Cabinet.

Tired of seeing the kids on their devices all the time? Put our latest cabinet outside and score a bulls-eye with your family and friends. Make your backyard THE place to hangout. At just over 8' tall, this first-of-its-kind cabinet is full of fun and games. Enjoy Darts, the addictive Mōlkky, bone-crushing Kubb and Kan Jam, all aesthetically integrated so that each game is ready for hours of outdoor fun. If you have the space and want to expand the gaming experience – get its twin and add other action-packed lawn games like Croquet, Boule, Bocce ball plus others. Game on!

AS SHOWN:

Finish: Weathered Driftwood

Door style: Louver & Shaker

Species: CypressKast

Design Considerations:

- Cabinet stands at 97 1/2" with toekick and crown molding installed
- Cabinet box is 36" w plus 3/4" finished end panels on either side and is 16" deep
- Dartboard is installed in a foam lined cavity and has a shadow-busting light, to ensure non-stop action
- Other games are secured in their own purpose-built slide out trays
- Guaranteed to result in healthy backyard duels



creating a Backyard Revolution



Marketing Opportunity With A Local HGTV Celebrity

In 2018 we partnered with Paul la France on his ambitious new project aptly named the Backyard Revolution. Paul is a kindred spirit, who has devoted much of his vast energy to convincing people of the merits and health benefits from investing in their backyards.

Negotiations are underway to get Backyard Revolution on a major digital distribution network in the USA. Watch this space. The Backyard Revolution grew into a far bigger project than we imagined it would. The results are sensational.



Our first ever custom Tandoori cabinet with a practical bowed slide-out step. The home owners needed the extra altitude to check on the cooking status.



An outdoor room was built primarily as a golf simulation room. Yes, the entire building was wrapped in our shiplap planks!



Paul wanted the grill area to be curved, so we obliged again using our shiplap planks, which work incredibly well for this application.



The inside also had some custom cabinets like slide out media shelves to hold all the tech needed to run the virtual golf experience. The back wall was covered in our stacked stone panels and floating shelves.





an elegant solution

A Custom Mobile Bussing Cart

A NatureKast dealer in Oshawa, Ontario approached us to design and build a custom mobile bussing cart for an exclusive Golf Course. This was the result of that project.



blurring the lines between outdoors and indoors



In 2018 we were part of a joint project by National Association of > Home Builders (NAHB) & the International Builders Show (IBS). It featured an outdoor cooking area with two grills and two burner cabinets, needing an oversized custom contemporary hood



For most, the garage is just a room to store clutter (and possibly their car, if it fits). Claim yours back with our cabinetry

This design had ample elegant garage cabinetry along with a dog wash station making the washing and drying process significantly less messy



Pictures Jefferey A. Davis Photography



a natural (r)evolution

We continue striving to perfect the art of outdoor living

This project was a revolutionary. We were approached by one of our dealers in California to design a cabinet specifically for the Evo cooktop. It featured an open shelf to store the sizable lid when not in use. This cabinet inspired four other cabinets that we have added to our catalog, each built around different aspects and features of the Evo. Each one addresses specific practical or aesthetic attributes. We love being pushed to solve these sorts of design challenges and how they inspire new products and keep moving us forward.

Evo cooktops have been compatible with our cabinetry since we first heard about them.



custom TV cabinet hoods

Simply sensational

More than just a glorified chimney, these custom hoods really make a statement. Hoods with built-in TV cabinets are a thing, so why not get in on this trend. Our wide range of panels and moldings make hoods like these possible. Guaranteed to evoke the wow factor!







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